

APIS: Asteroid Provided In-situ Supplies



Trans Astronautica
Corporation



ICS Associates Inc.

Joel C. Sercel, PhD and Team
February 16, 2016

Acknowledgements

- Our NIAC Team
 - NASA HQ, U of H, U of CF, J.R. French, JSC (S. Love)
- Our ESI Team
 - MoUS&T, CSM, NASA, U of H
- Our SBIR Team
 - JSC, CSM, White Sands Range, CASIS
- Our ESO Study Team
 - J.R. French, UofH, NASA Ames
- The ARM FAST
- Our Private Sponsors
 - Motiv Space Systems, Art Dula, Decos Holdings

Areas of Work

- Asteroid Accessibility, Discoverability and Composition
 - U of H, U of CF, ICS Associates Inc.
- Subscale Demonstrations and Tests of Optical Mining
 - CSM, ICS Associates Inc.
- Analytical Modeling of Optical Mining
 - ICS Associates Inc.
- Mission-System Analysis and Economics
 - ICS, TransAstra, J.R. French, Others...
- Experiments With Bulk Heating and Materials Properties
 - MoUS&T, CSM
- Full Scale Demonstration at White Sands
 - TransAstra
- Omnivore Thruster Development and Solar Thermal Simulator
 - TransAstra

Why I'm Here: The NASA Challenge Today

“The mismatch between NASA’s aspirations for human spaceflight and its budget for human spaceflight is the most serious problem facing the Agency.”

NASA Advisory Council Findings: August 2014

*I'm an Entrepreneur and I'm Here to Help
:-)*

EVOLVABLE MARS CAMPAIGN

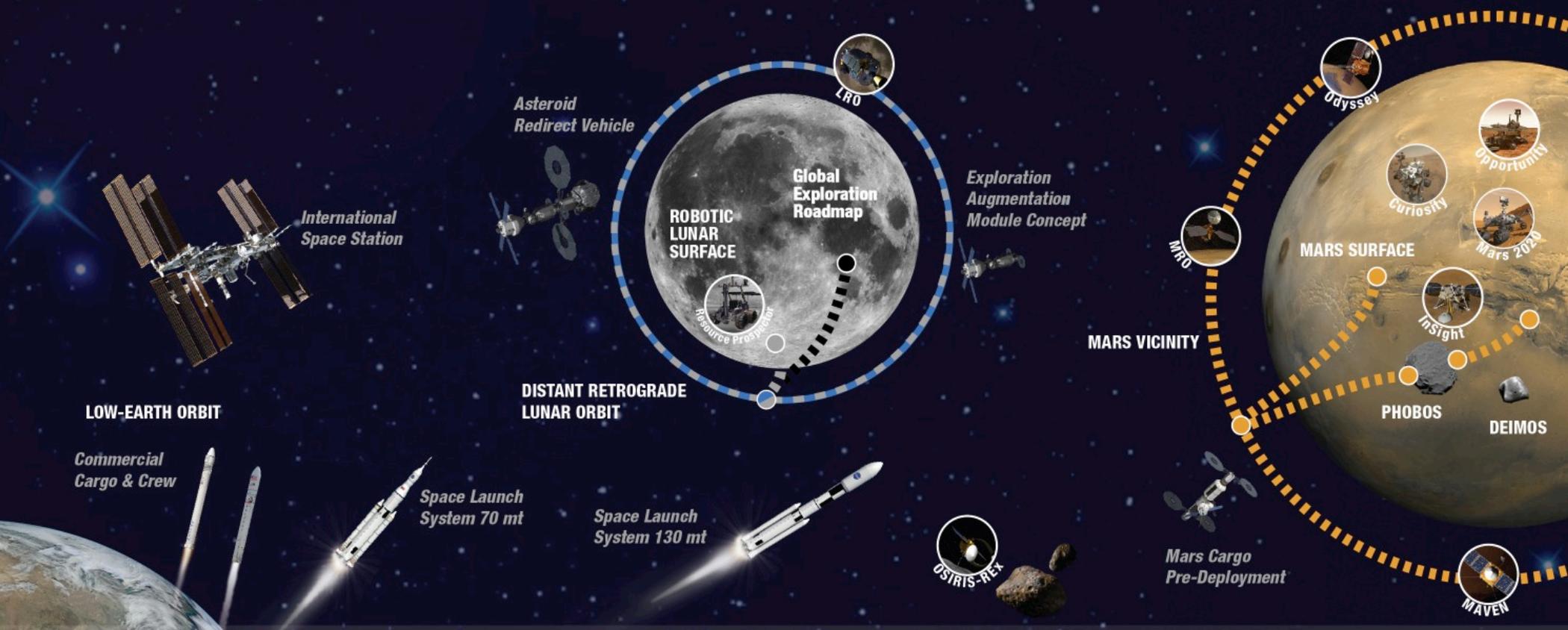
A Pioneering Approach to Exploration



EARTH RELIANT

PROVING GROUND

EARTH INDEPENDENT



THE TRADE SPACE

Across the Board | Solar Electric Propulsion • In-Situ Resource Utilization (ISRU) • Robotic Precursors • Human/Robotic Interactions • Partnership Coordination • Exploration and Science Activities

Cis-lunar Trades |

- Deep-space testing and autonomous operations
- Extensibility to Mars
- Mars system staging/refurbishment point and trajectory analyses

Mars Vicinity Trades |

- Split versus monolithic habitat
- Cargo pre-deployment
- Mars Phobos/Deimos activities
- Entry descent and landing concepts
- Transportation technologies/trajectory analyses

But Things Are Changing

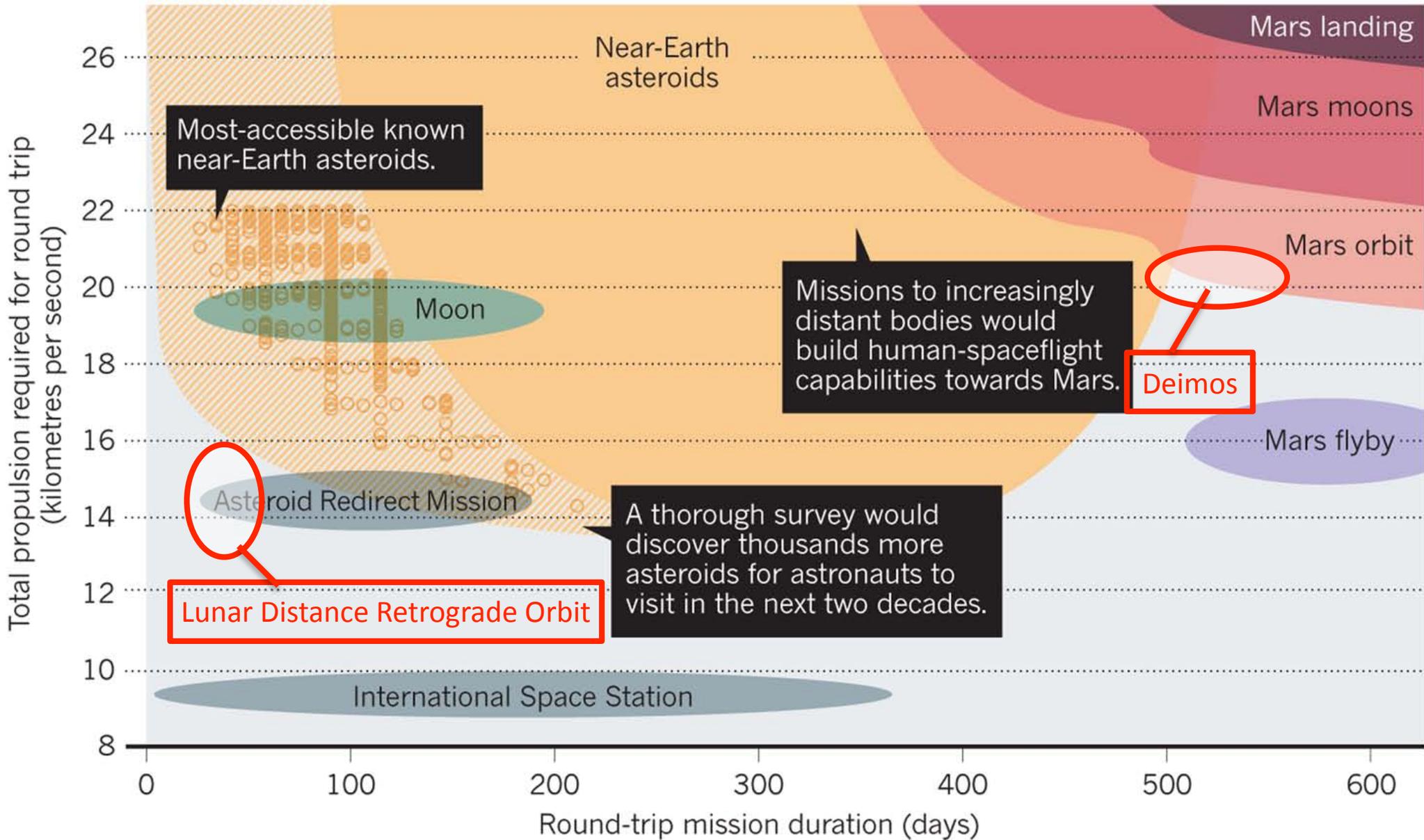
| Elements | Weight (lbs) | NASA Model Based Prediction | | | SpaceX Actual Performance | | | |
|--|-----------------|-----------------------------|-----------------------------|-----------------------|------------------------------|-----------------------|----------------------------------|-----------------------|
| | | NASA Approach | | | Firm Fixed Price Acquisition | | | |
| | | DDT&E (FY2010 \$M) | Flight Unit (FY2010 \$M) | Total (FY2010 \$M) | Weight (lbs) | DDT&E (FY2010 \$M) | 2 Test Flt Units (FY2010 \$M) | Total (FY2010 \$M) |
| Stage One (Including Engines) | 39,080 | \$1,535 | \$206 | \$1,741 | 39,080 | \$188.7 | \$109.3 | \$298.0 |
| Stage Two (Including Engine) | 6,520 | \$608 | \$44 | \$651 | 6,506 | \$89.0 | \$23.6 | \$112.6 |
| Fee (12.5%) | | \$268 | \$30 | \$298 | | \$0.0 | \$0.0 | \$0.0 |
| Program Support (10%) | | \$241 | \$21 | \$263 | | \$0.0 | \$0.0 | \$0.0 |
| Contingency (30% Vehicle, 10% Engine)) | | \$674 | \$68 | \$741 | | \$0.0 | \$0.0 | \$0.0 |
| Vehicle Level Integration (8%) | | \$258 | \$24 | \$282 | | \$22.2 | \$10.6 | \$32.8 |
| Total | 45,600 | \$3,584 | \$393 | \$3,977 | 45,586 | \$299.9 | \$143.6 | \$443.4 |

>10X Cost Reduction

NASA's Numbers, Not Ours



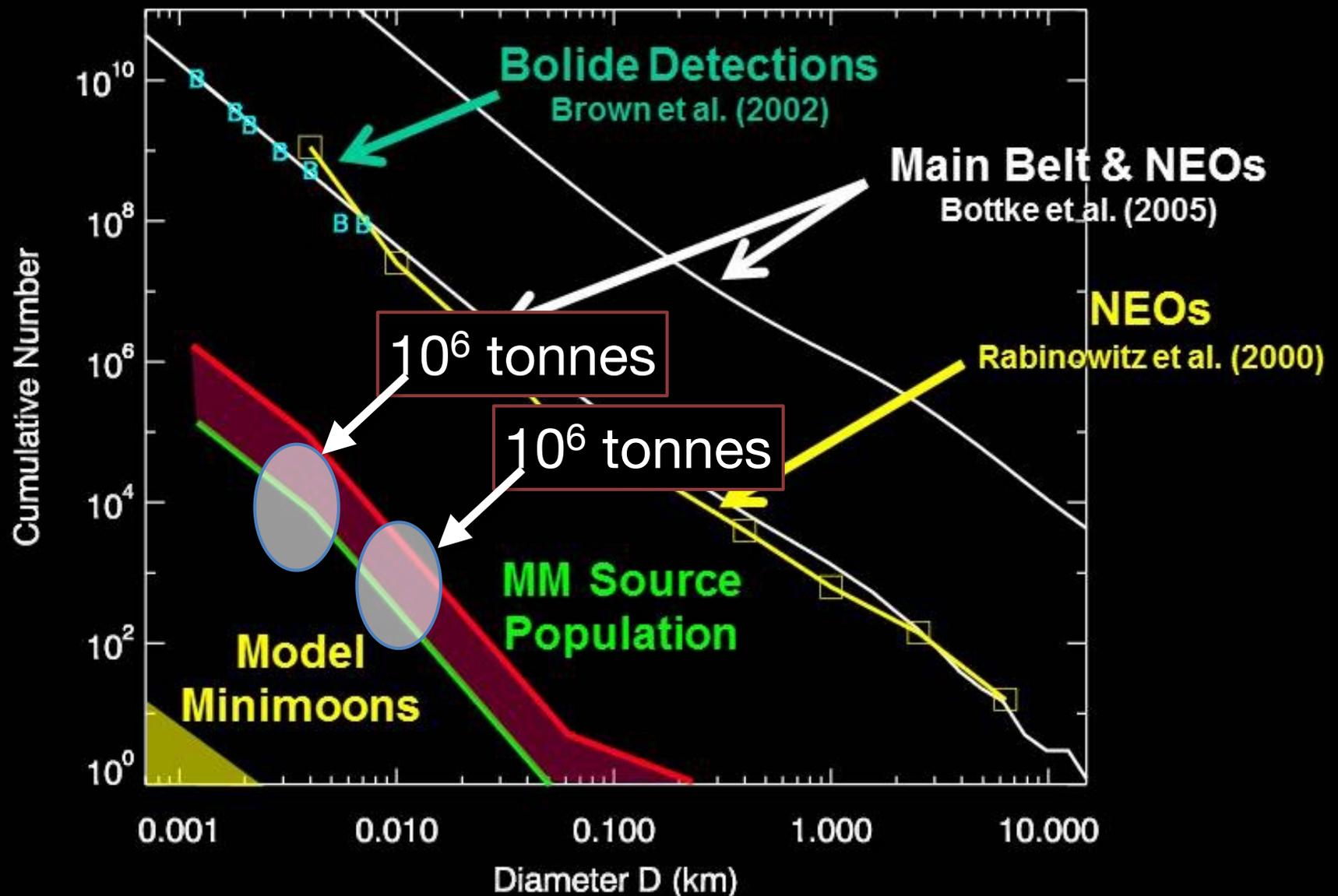
Where to Go For Resources?





At least one roughly 10-metre-wide asteroid passes as close as the Moon each week (artist's impression).

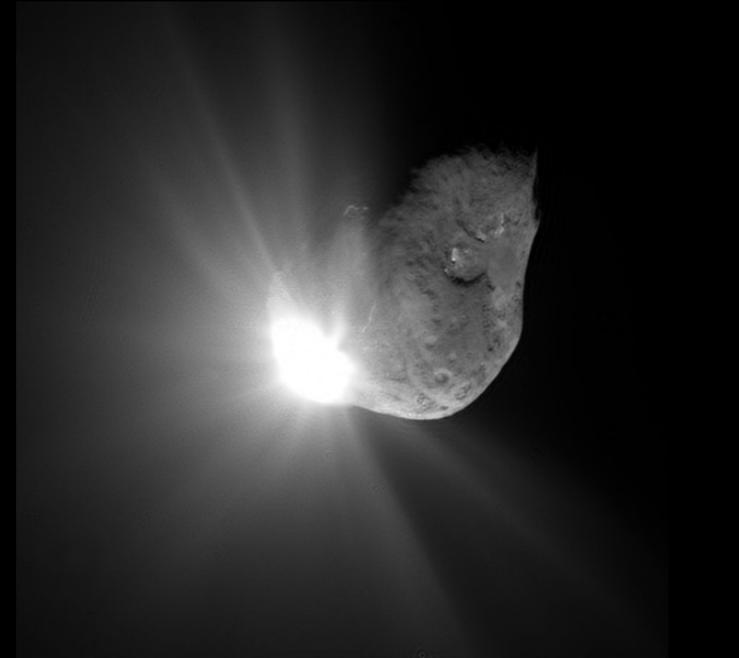
Asteroid Source Populations



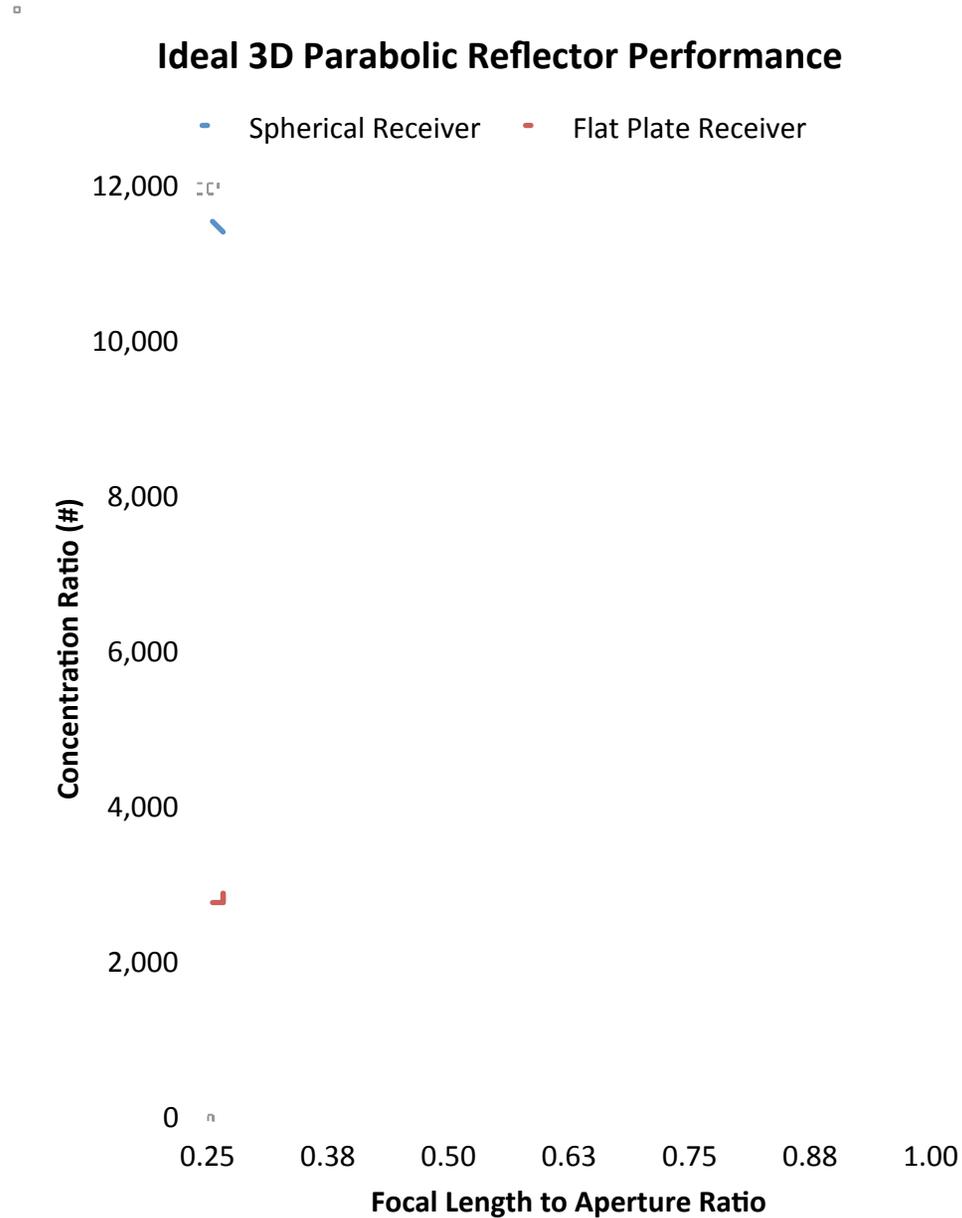
Our NIAC Study Provides New Insights Here

Volatile Materials in Asteroids

- 10 to 50% of known large asteroids are likely hydrated CI-CM-like
- CI-CM chondrites are typically 10-20% water by weight in the form of hydrated minerals
- CI-CM materials are friable and may be in rubble piles with regolith or in blocks on asteroids.



Parabolic Reflector Performance

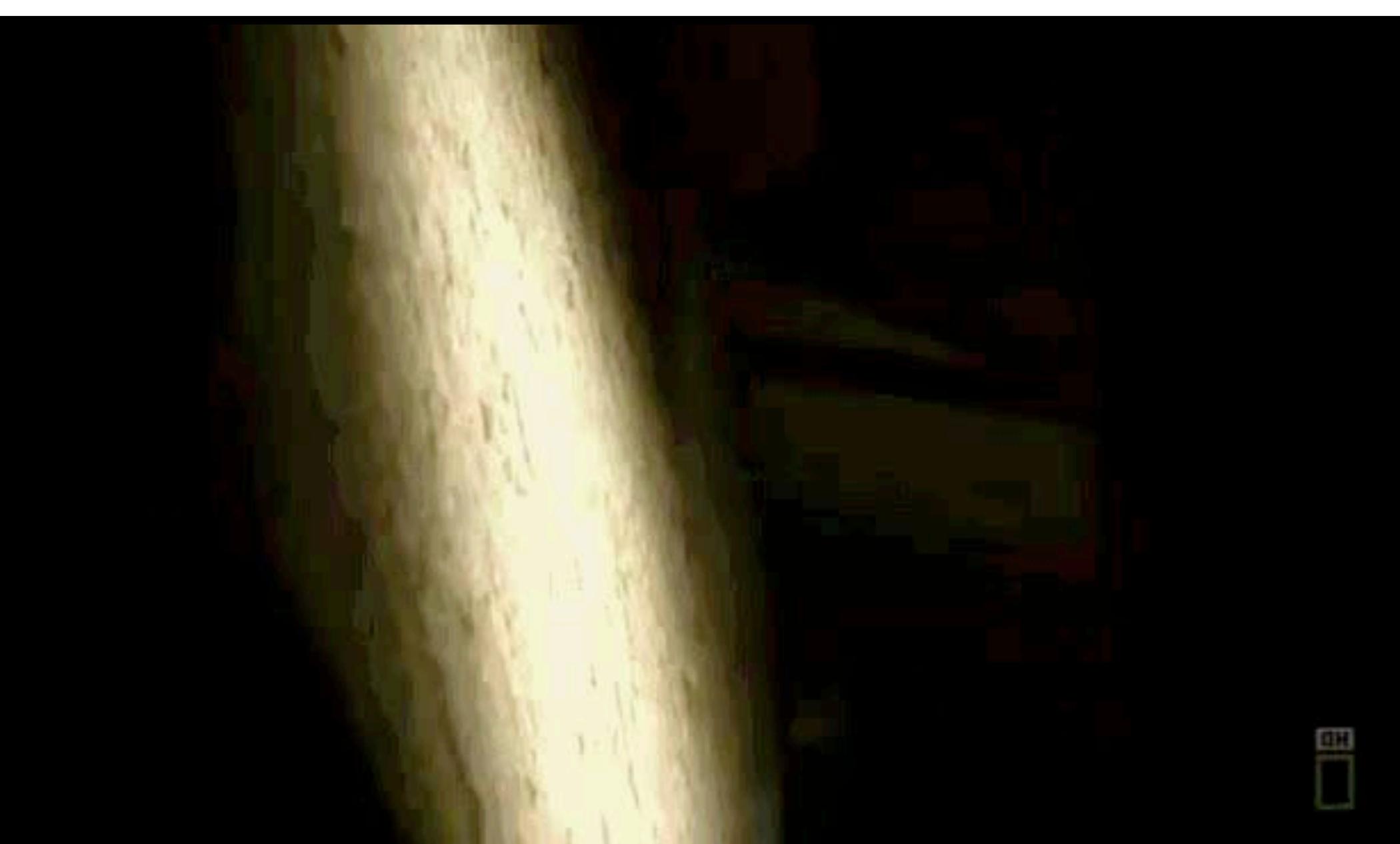


2m Diameter Solar Furnace Demonstration on A Stainless Steel Bolt



The Solar Furnace at White Sands



A vertical beam of bright, yellowish-white light illuminates a textured, rock-like surface. The surface appears rough and uneven, with some darker spots and highlights. The background is dark and indistinct. In the bottom right corner, there is a small, faint logo consisting of a square with the letters 'GPH' inside.

What Happens When Highly Concentrated Sunlight Hits An Asteroid-Like Rock?

The limiting case in which volatile release stays in place and can not diffuse through rock (assuming an ideal gas):

$$P_g = \frac{\rho f_g R T}{M f_v} = \sigma_{g\max}$$

P_g = Gas pressure in rock, 4.68×10^8 Pa

f_g = Volatile mass fraction of rock, (0.2)

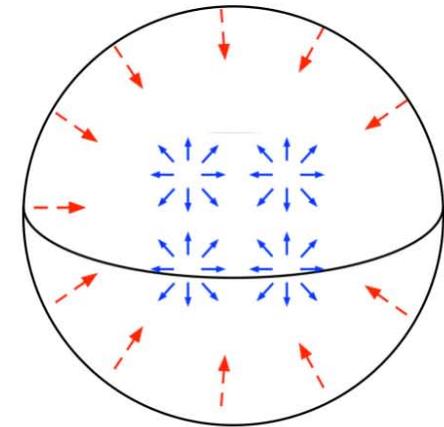
R_g = Ideal Gas Constant, J/(molK)

M = Molecular weight of gas, kg/mol (0.018 for Water)

f_v = Void Fraction of Rock (typically 0.2)

$\sigma_{g\max}$ = Resulting Tensile Stress, Pa

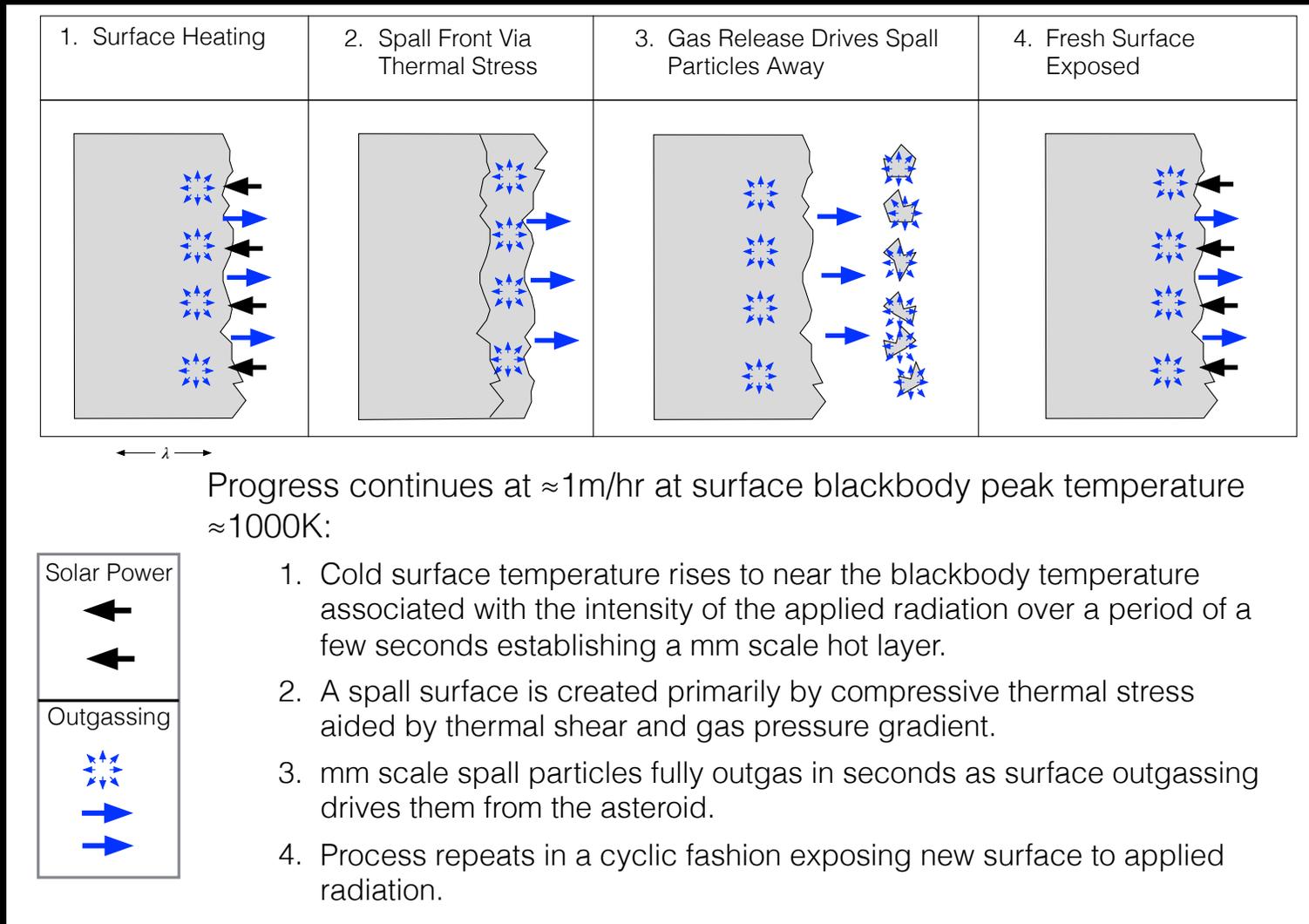
Gas
Pressure
Outward



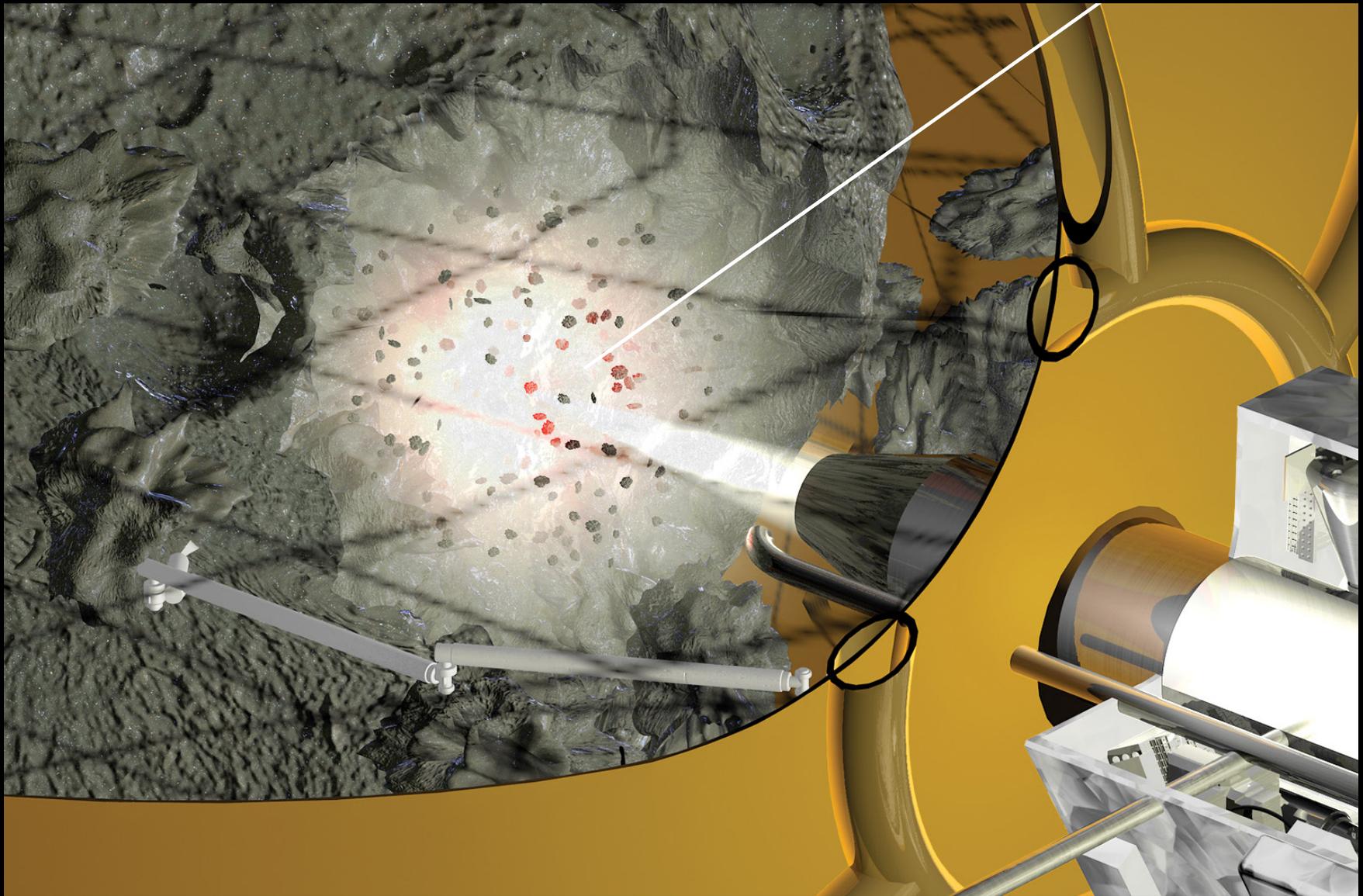
Heat Flux Inward
Resulting In Gas Release

10 To 100 Times The Tensile Stress Of Typical
Carbonaceous Chondrite Meteorites

The Patent Pending Optical Mining Process Does Not Require Costly or Massive Electric Power or Robotics



Our Physics-Math Model Shows How It Works



Can We Do That in Space?

Let's *Think...* Like We Live In Space

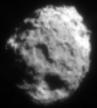
Cold-Dark



Debris



Vacuum



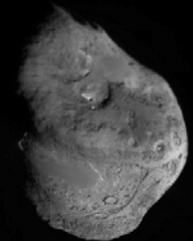
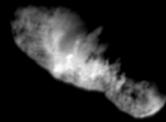
1.4 kW/m²



150,000,000

Zero Gee

Radiation



A 40ft Diameter Reflector in Space in 1992

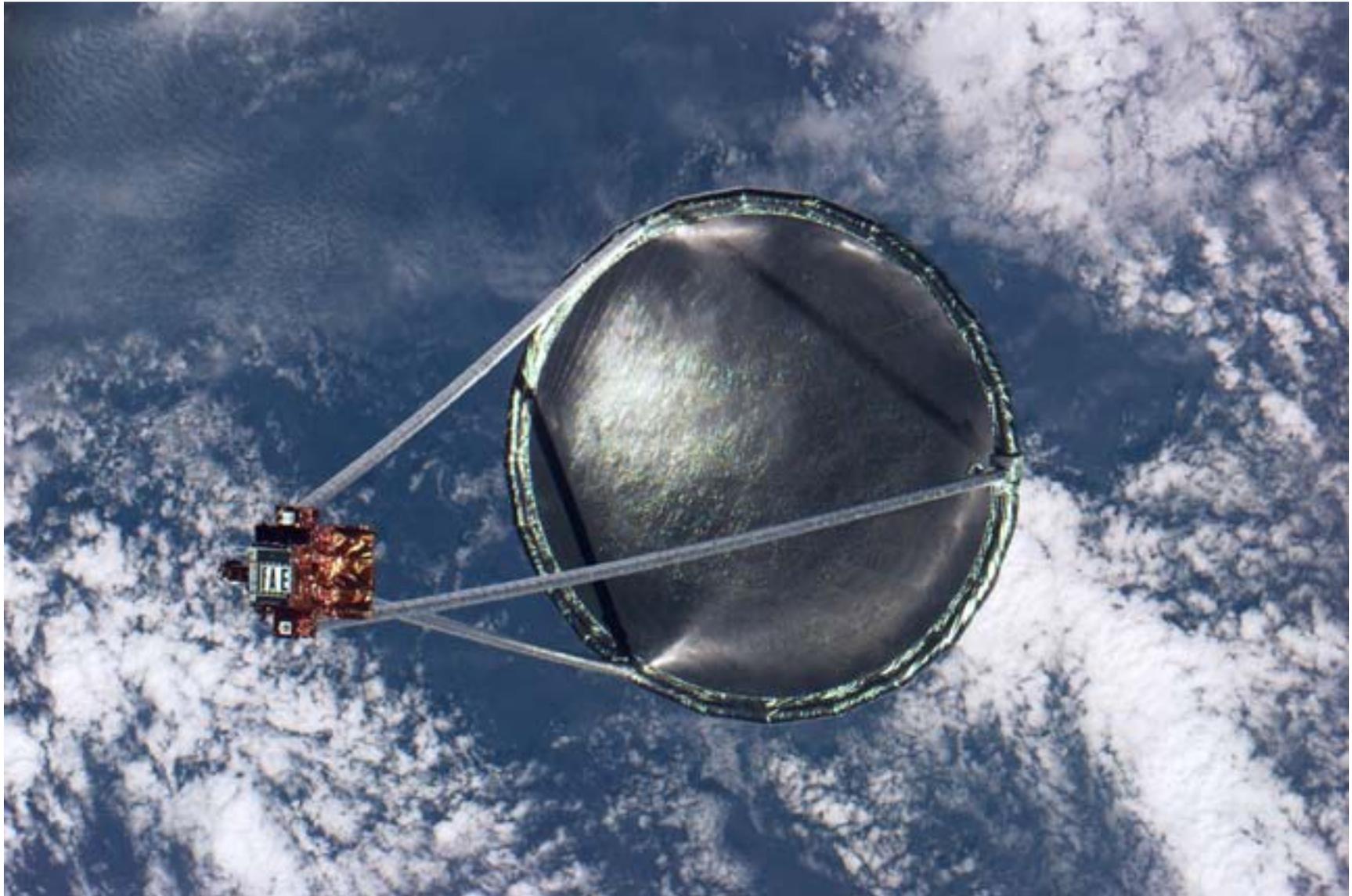
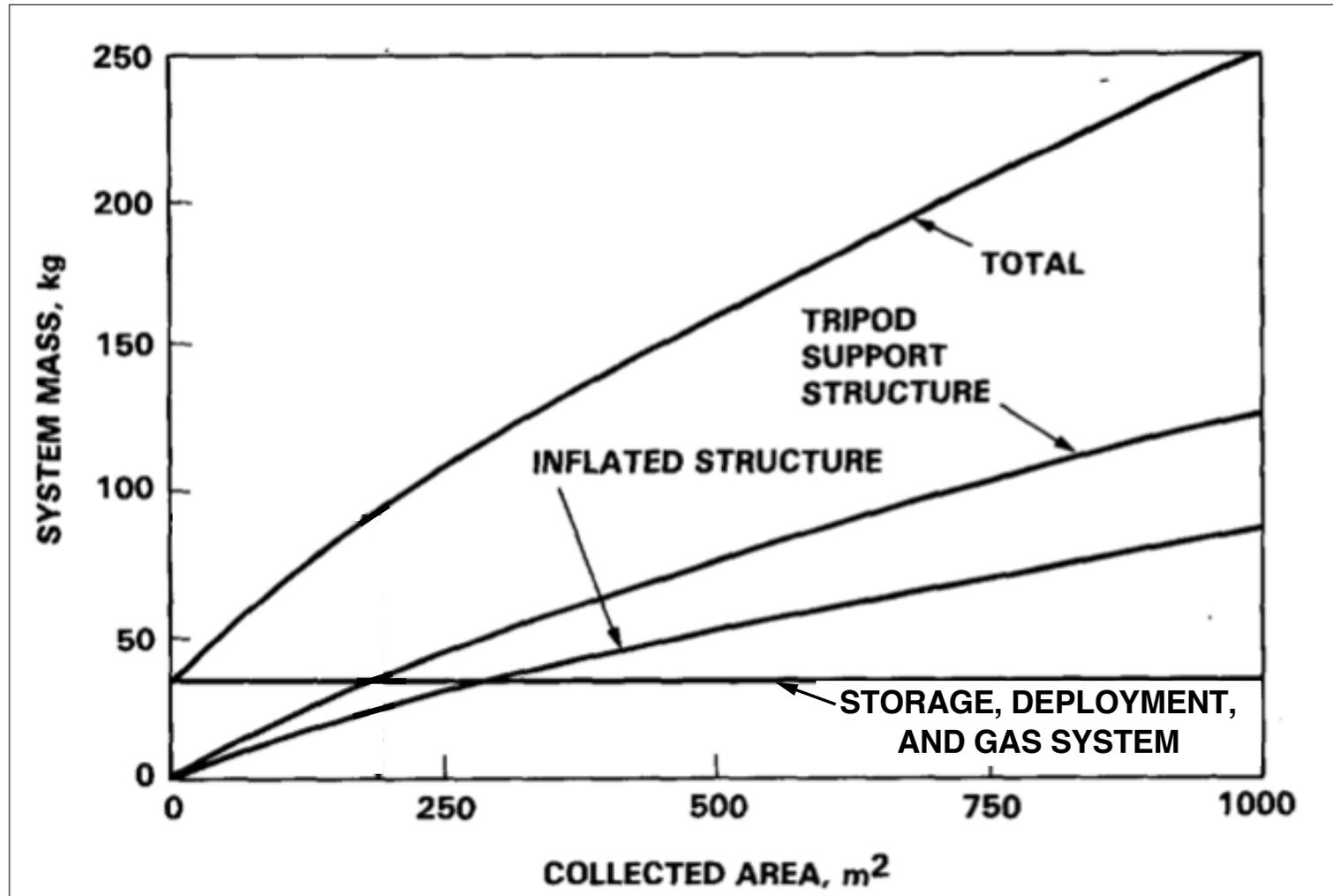
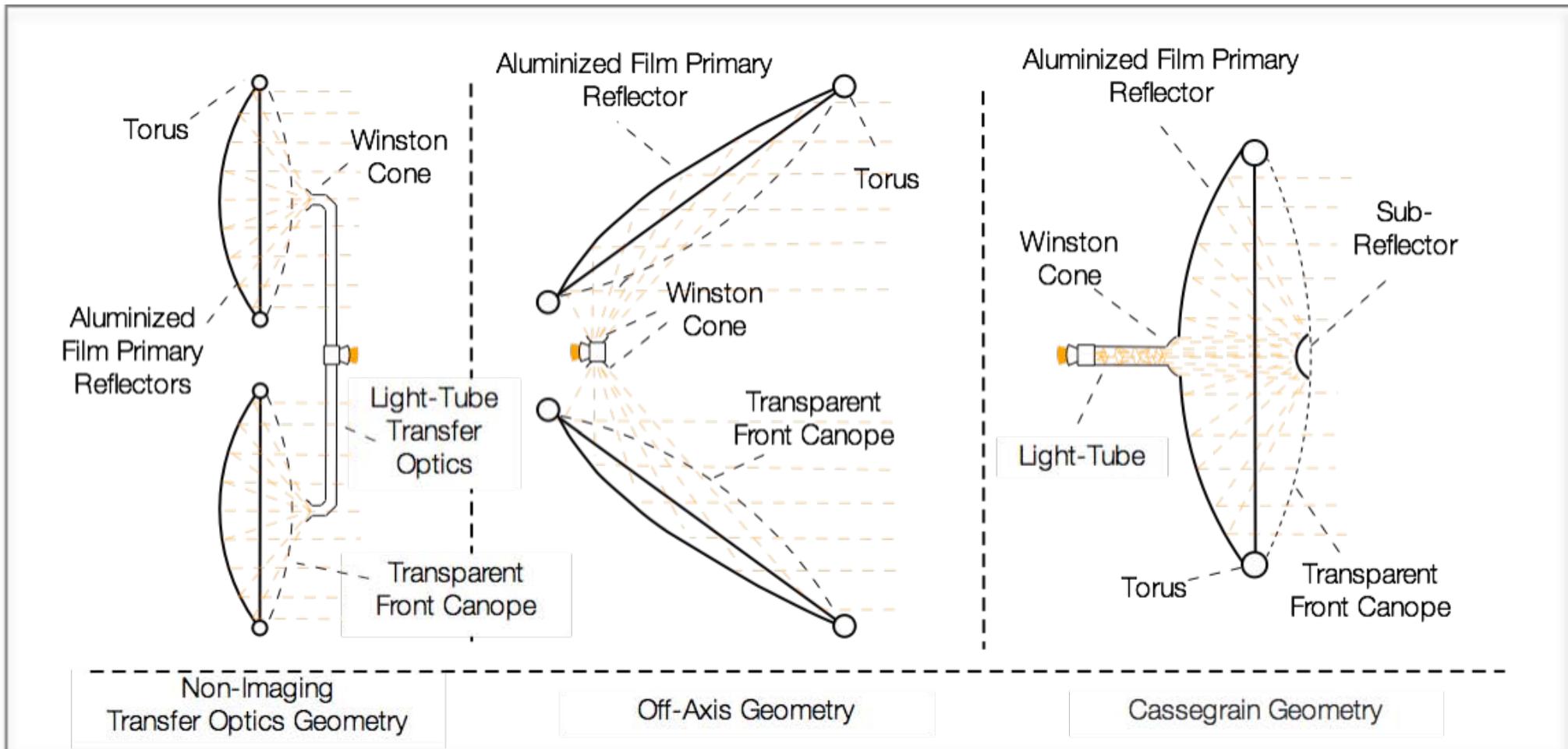


Photo of Precision 14m Diameter Inflatable Reflector In Space Shuttle Flight Demonstration

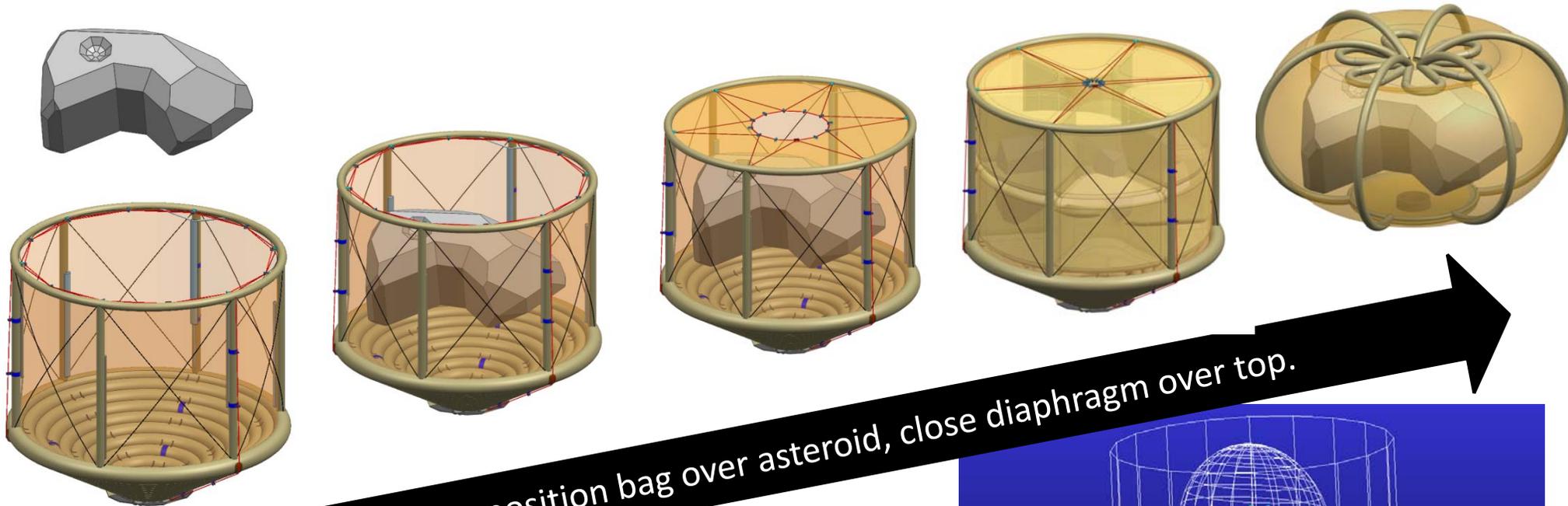
Inflatable Reflector Scaling



Some Possible Inflatable Reflector Configurations

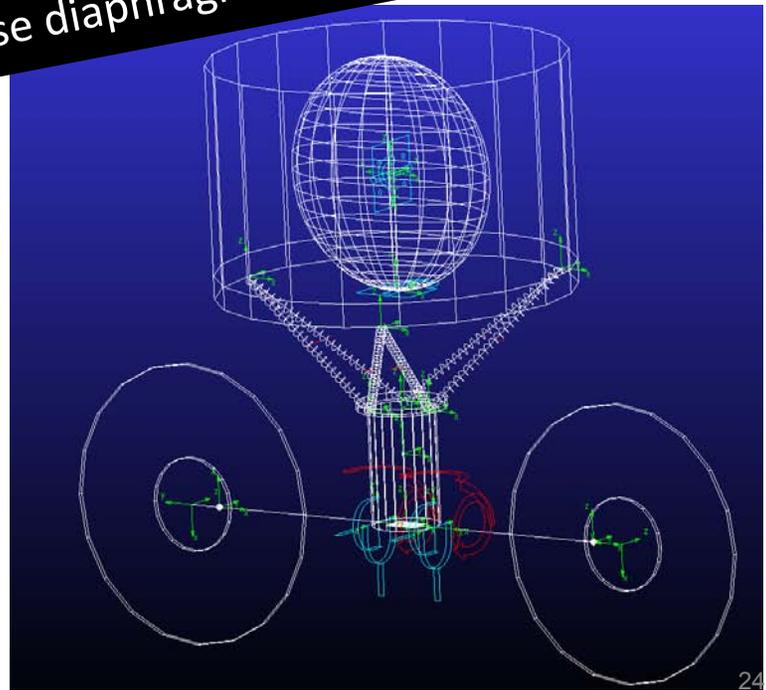


Capture Sequence: Currently TRL-4

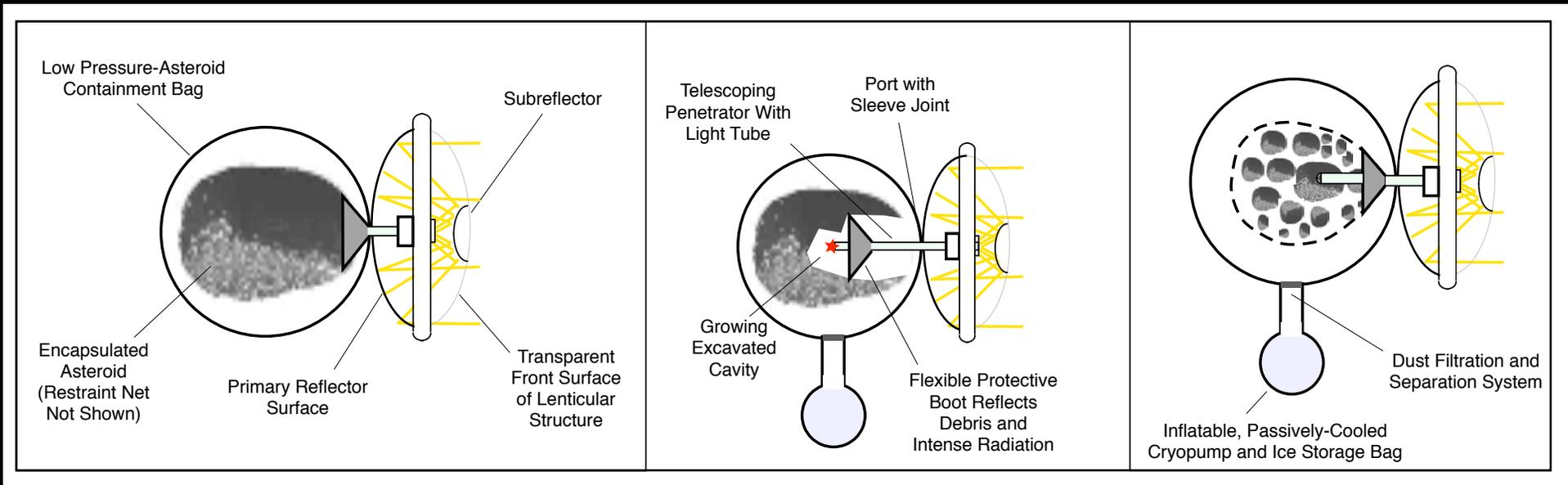


Fly S/C to position bag over asteroid, close diaphragm over top.

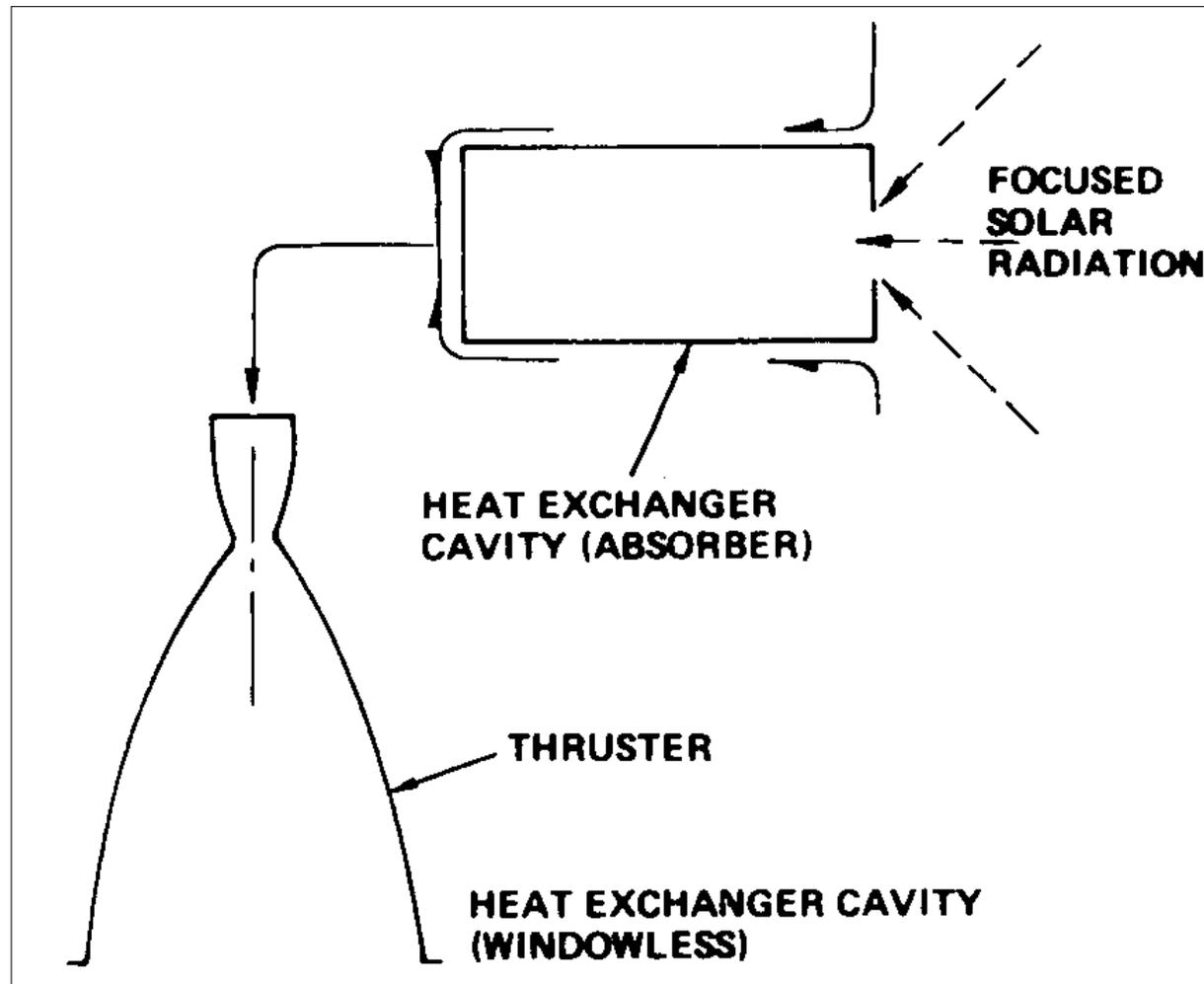
- S/C approaches and matches spin.
- When asteroid is centered in the bag, close top diaphragm.
- Mechanism provides elasticity to control loads to solar arrays .



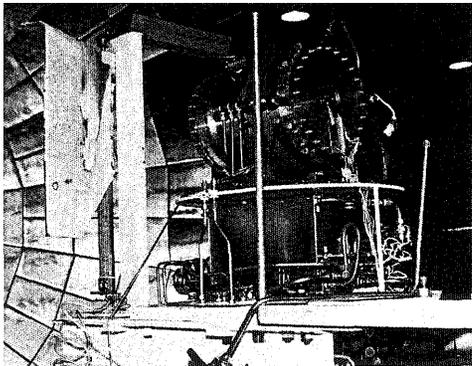
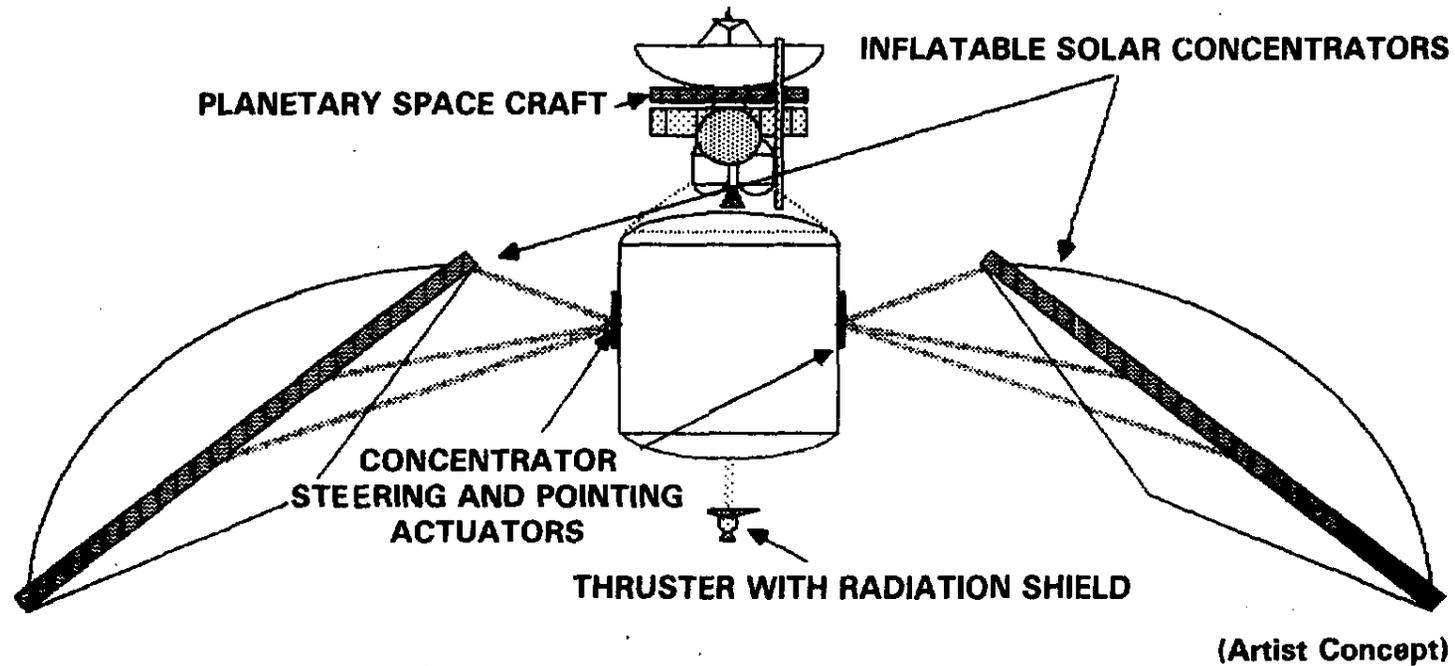
ISRU Concept



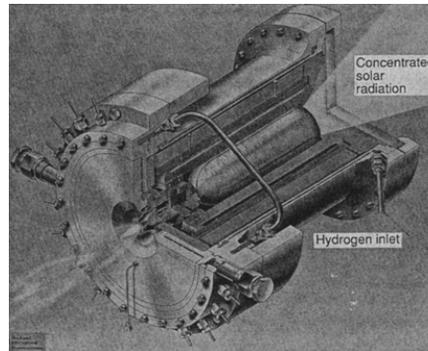
Solar Thermal Propulsion



Solar Thermal Rocket (STR) Propulsion

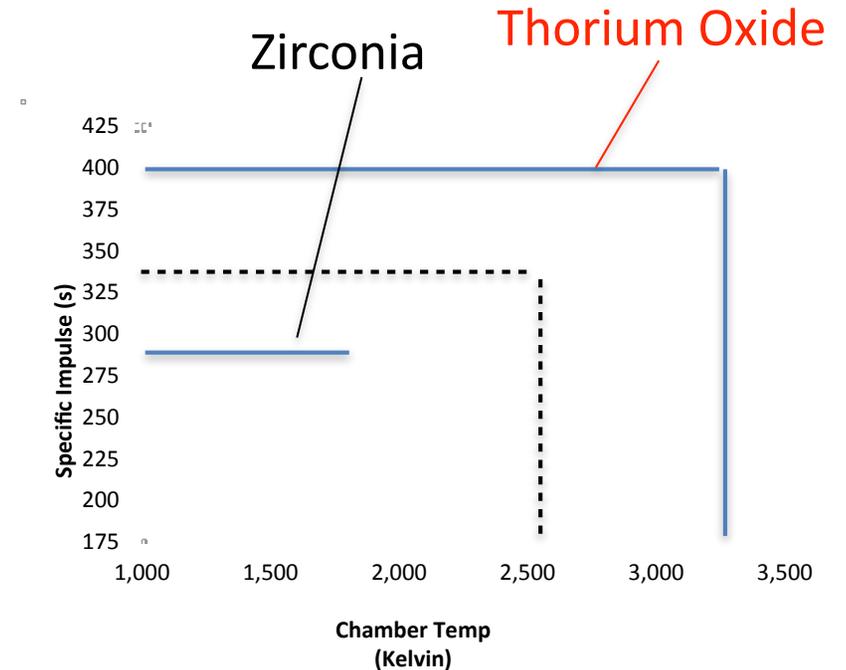
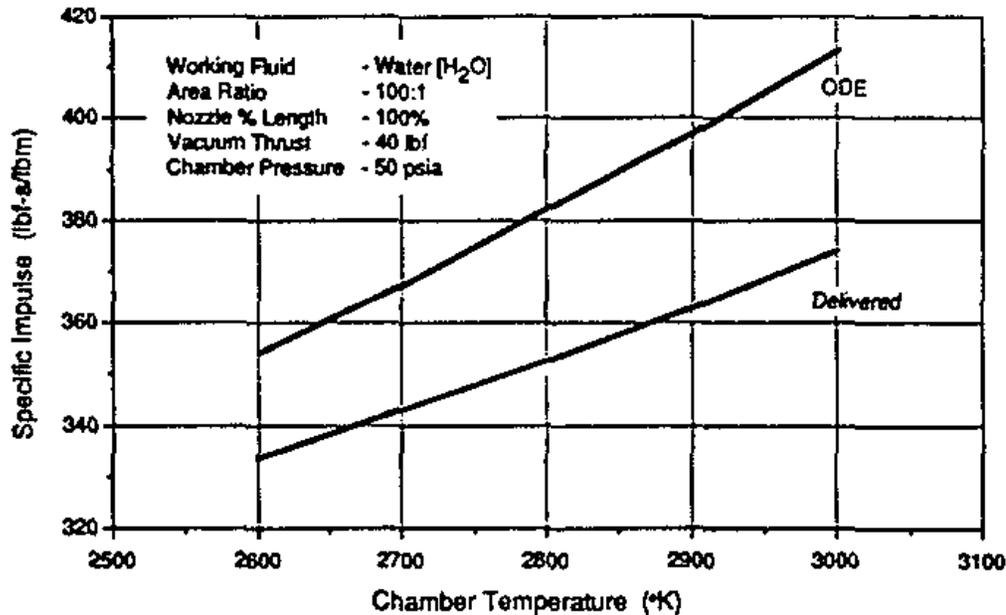


Rocketdyne
STR Thruster
on Air Force
Test Stand in
1992



- Currently at TRL 3-4 Based On Decades of Ground Development
- Key Features:
 - 100X higher Thrust Than SEP
 - Omnivorous for propellant type (H₂O, CO₂, etc...)
 - Isp>300s for H₂O Propellant
 - Relatively simple and robust in concept

Water-Based Solar Thermal Rocket Specific Impulse Performance

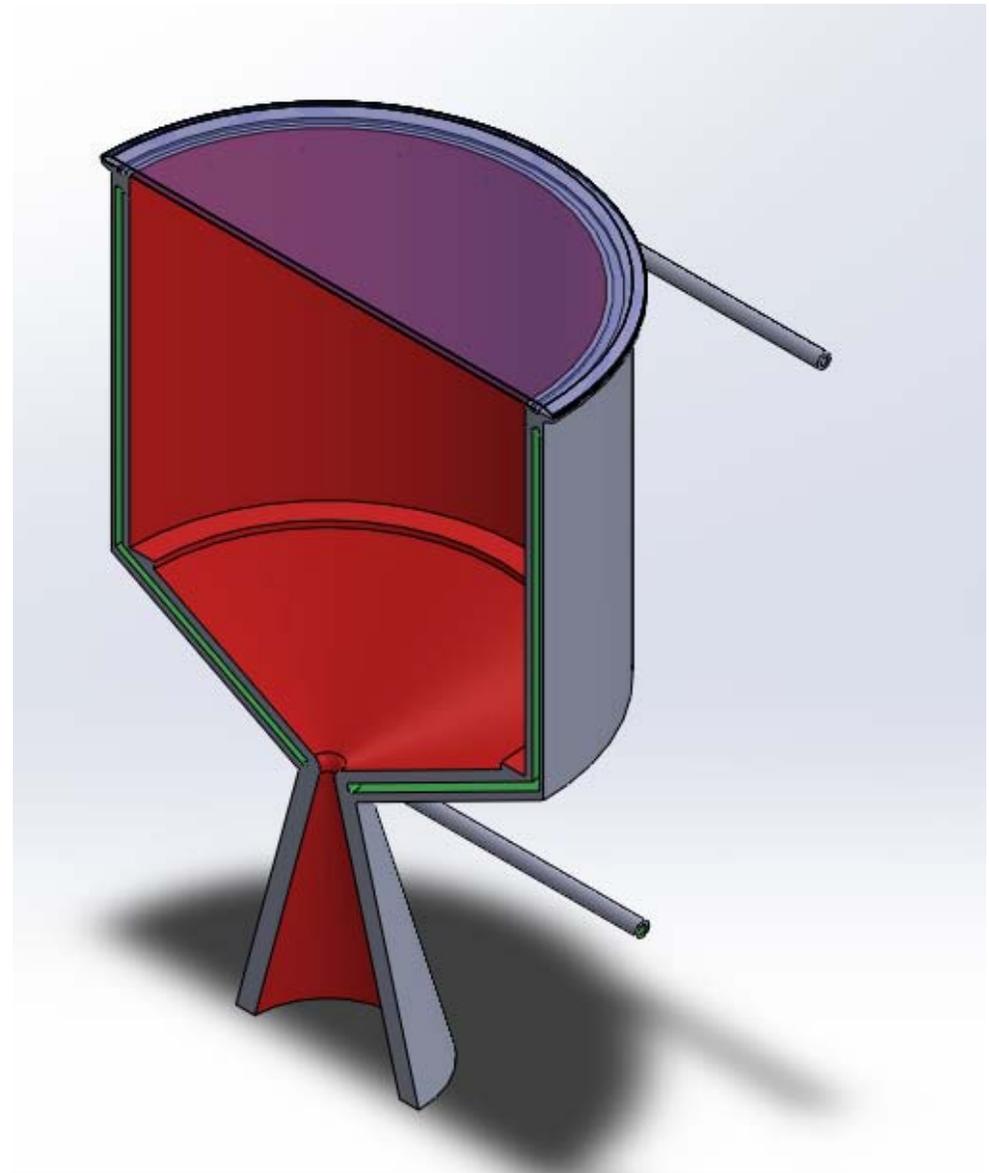
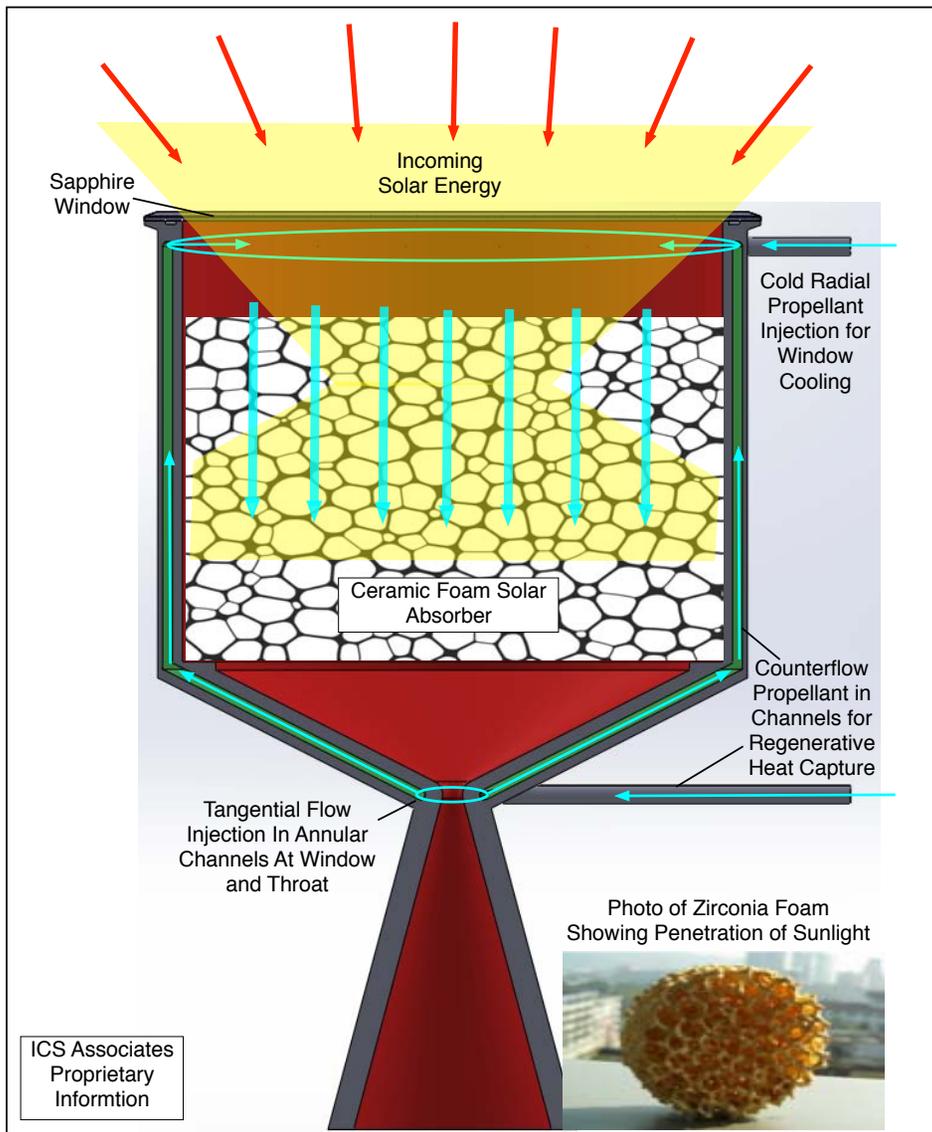


As reported in Figure 11 of AIAA-92-1719, “Solar Thermal Propulsion Status and Future”, JAMES SHOJI, PATRICK FRYE, and JAMES MCCLANAHAN from the Space Programs and Technologies Conference. March 1992

Scaled from personal communication with James French, August 2013 based on ODK code run with performance derated to account for real losses.

The two results are effectively in agreement, so we will use them. They are significantly derated from ideal calculations based on experience with real rocket engines.

The Omnivore Thruster



Zirconia Provides $I_{sp}=170s$, Thorium Oxide Provides $I_{sp}=350s$

APIS

Asteroid Provided In-Situ Supplies

Apis is the genus for Honey Bees



Multiple Honey Bee Missions Will Be In Progress Simultaneously Providing a Constant Stream of Resources to Cis-Lunar Space

TransAstra Has Patents Pending For Passive Thermal Volatile Collection and Dust Separation Technology

TransAstra Is Working with NASA, ISS, and CASIS Planning an Early Optical Mining Demo on ISS

Reusable Worker Bee Space Tugs Provide Commercial Transport for NASA Astronauts in Deep Space

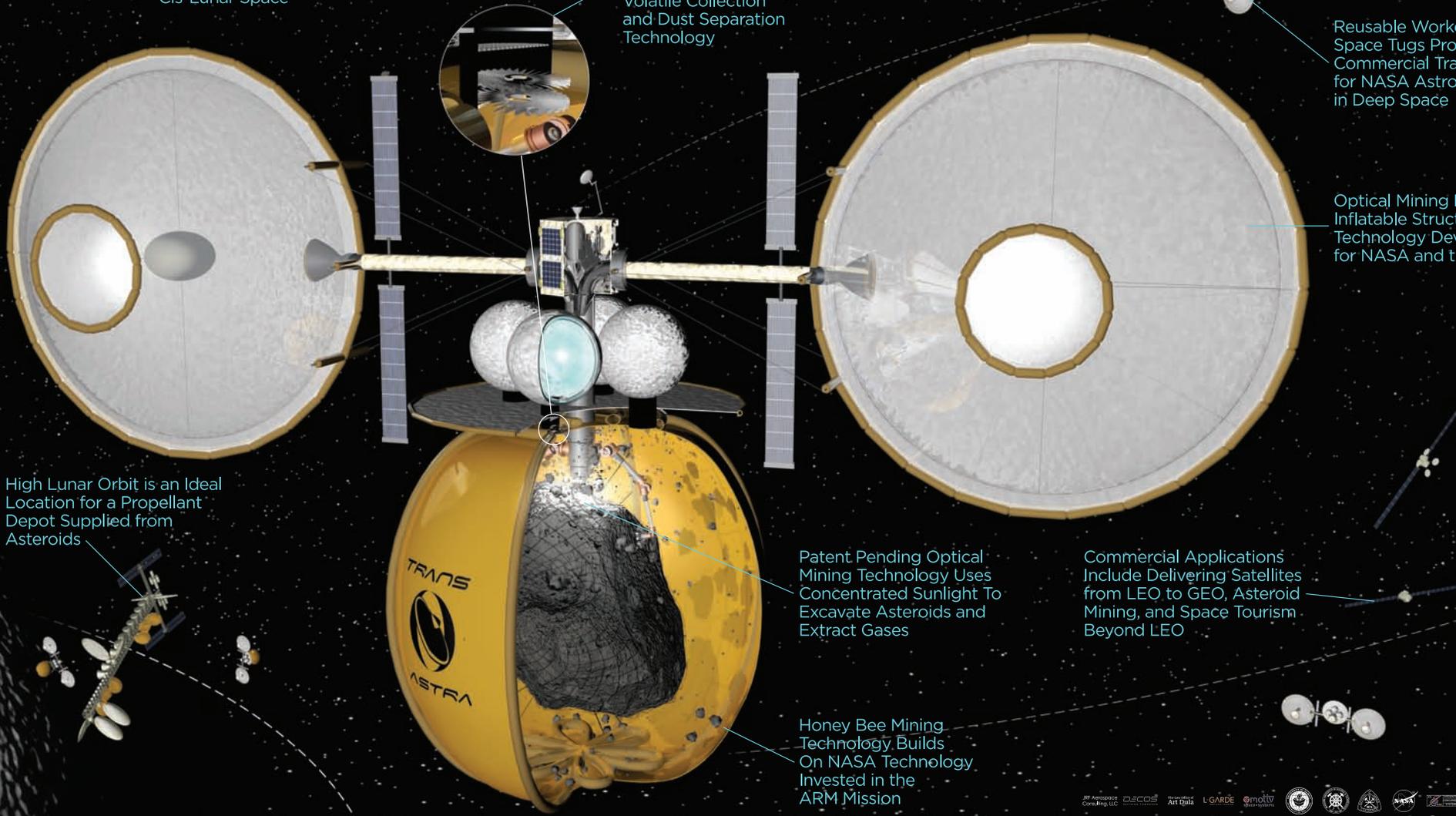
Optical Mining Exploits Inflatable Structures Technology Developed for NASA and the DoD

High Lunar Orbit is an Ideal Location for a Propellant Depot Supplied from Asteroids

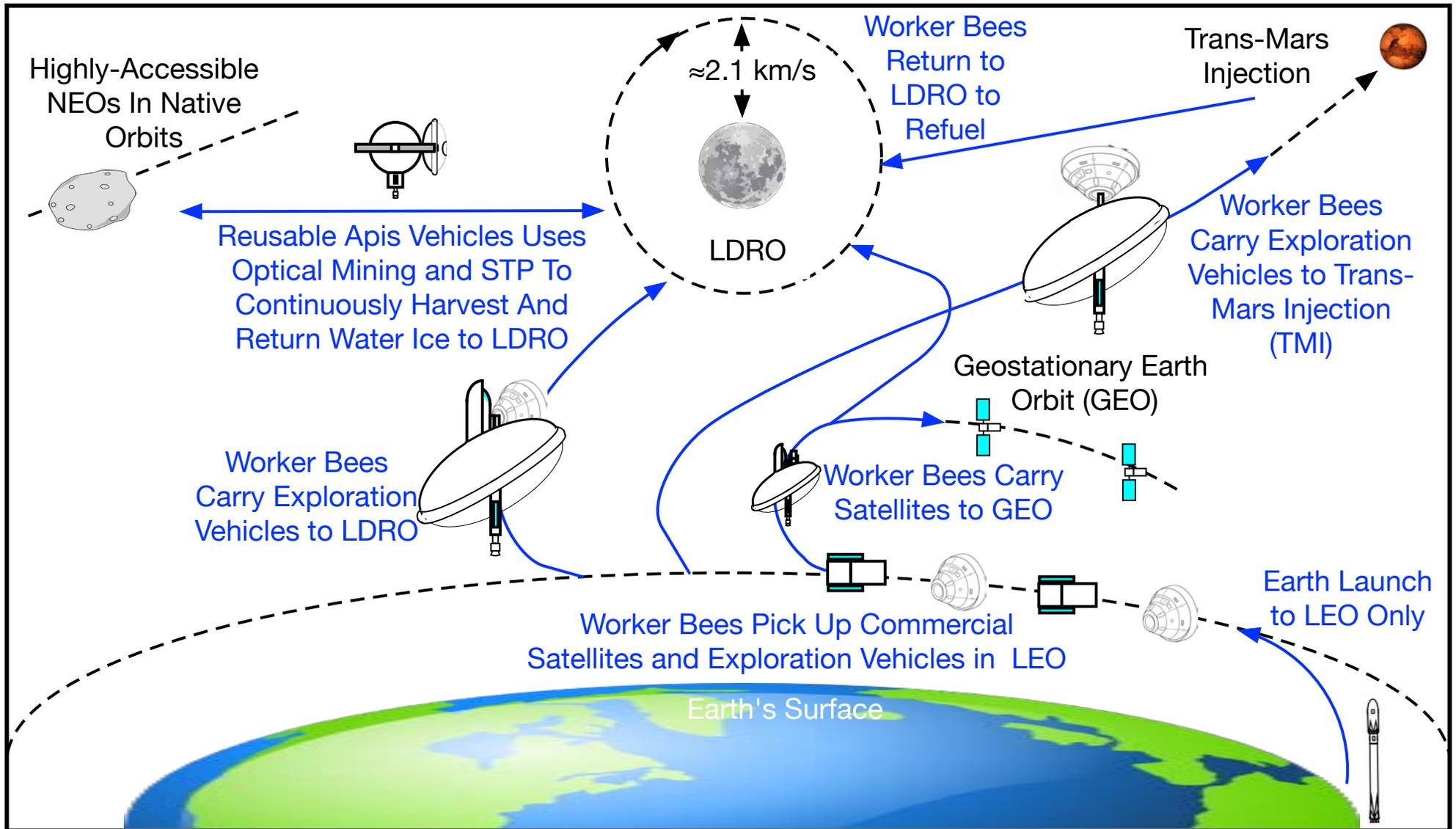
Patent Pending Optical Mining Technology Uses Concentrated Sunlight To Excavate Asteroids and Extract Gases

Commercial Applications Include Delivering Satellites from LEO to GEO, Asteroid Mining, and Space Tourism Beyond LEO

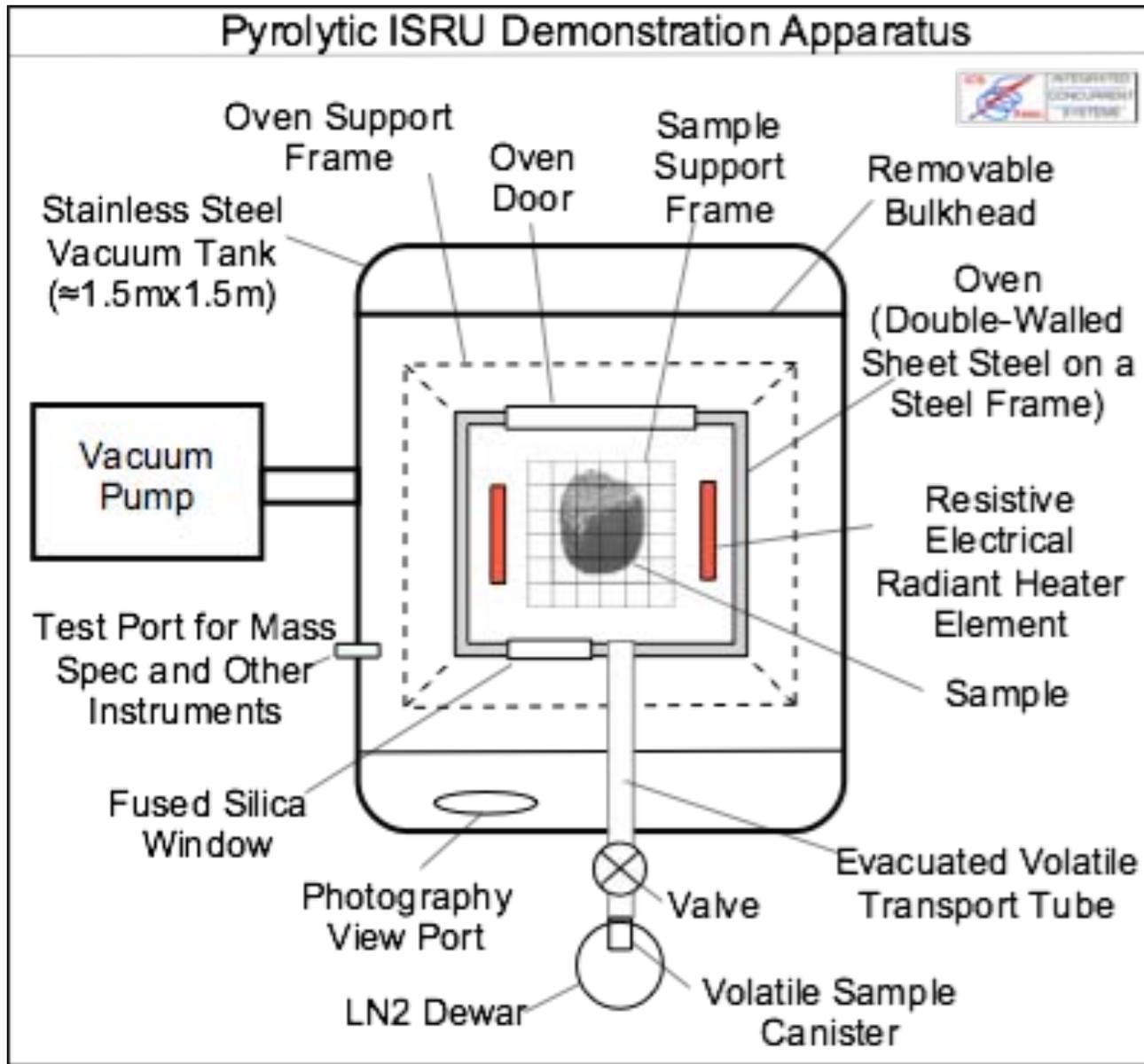
Honey Bee Mining Technology Builds On NASA Technology Invested in the ARM Mission



Worker Bee Transportation Network



Coordinated With ESI



Architect: Sercel, PI: Gertsch (MoS&T), Lab: Dreyer (CSM)

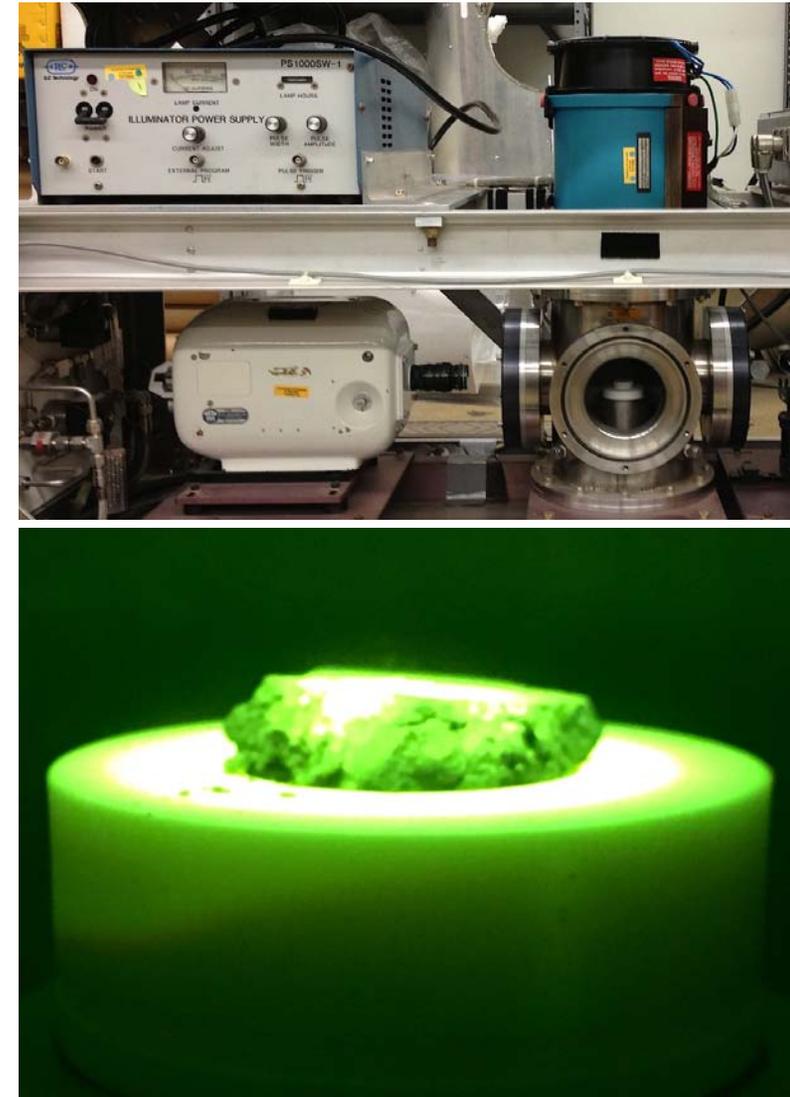
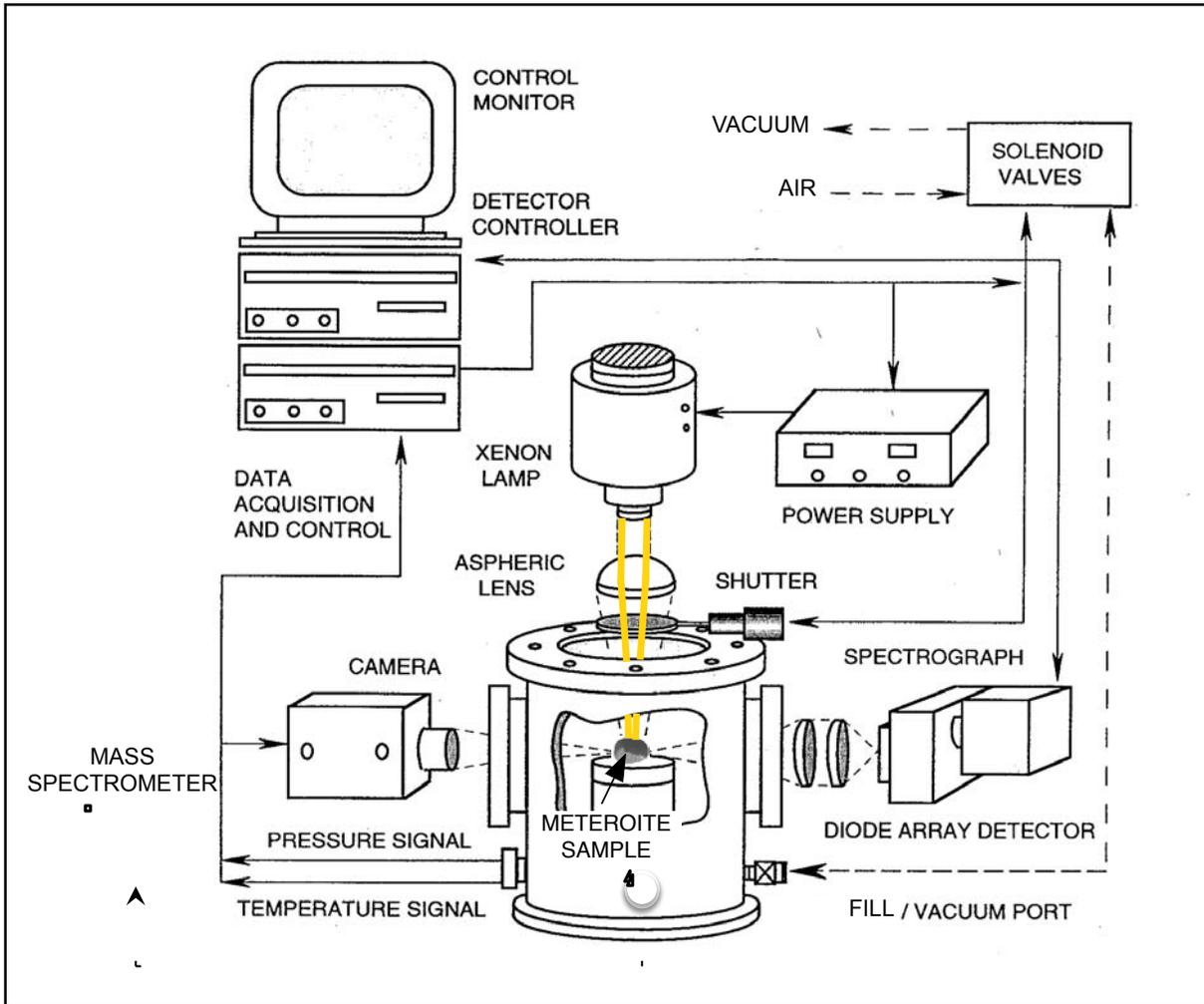
Our Solar Thermal Oven Simulator



Year 1 Oven Development and Initial Tests Complete
Year 2 Research Program Now Gearing Up

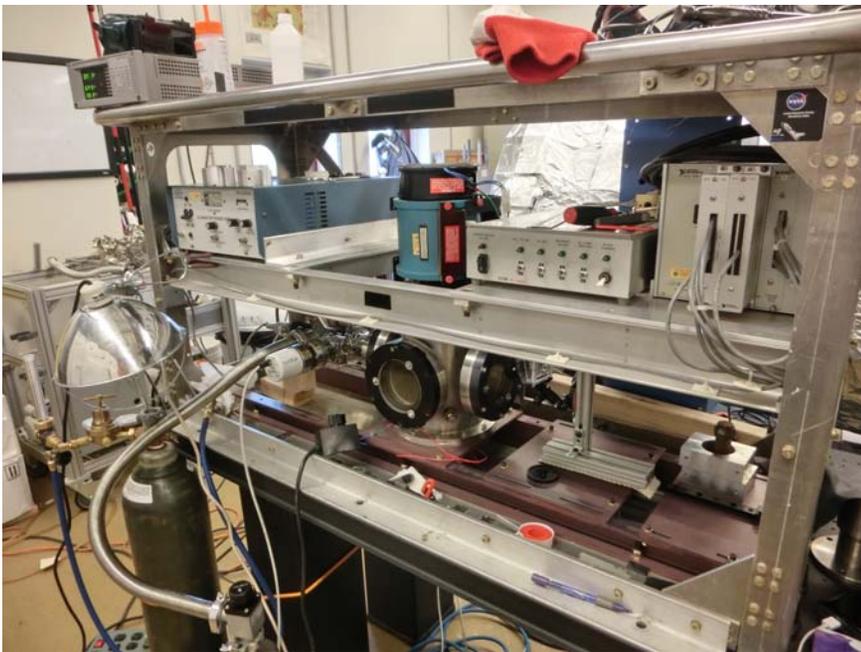
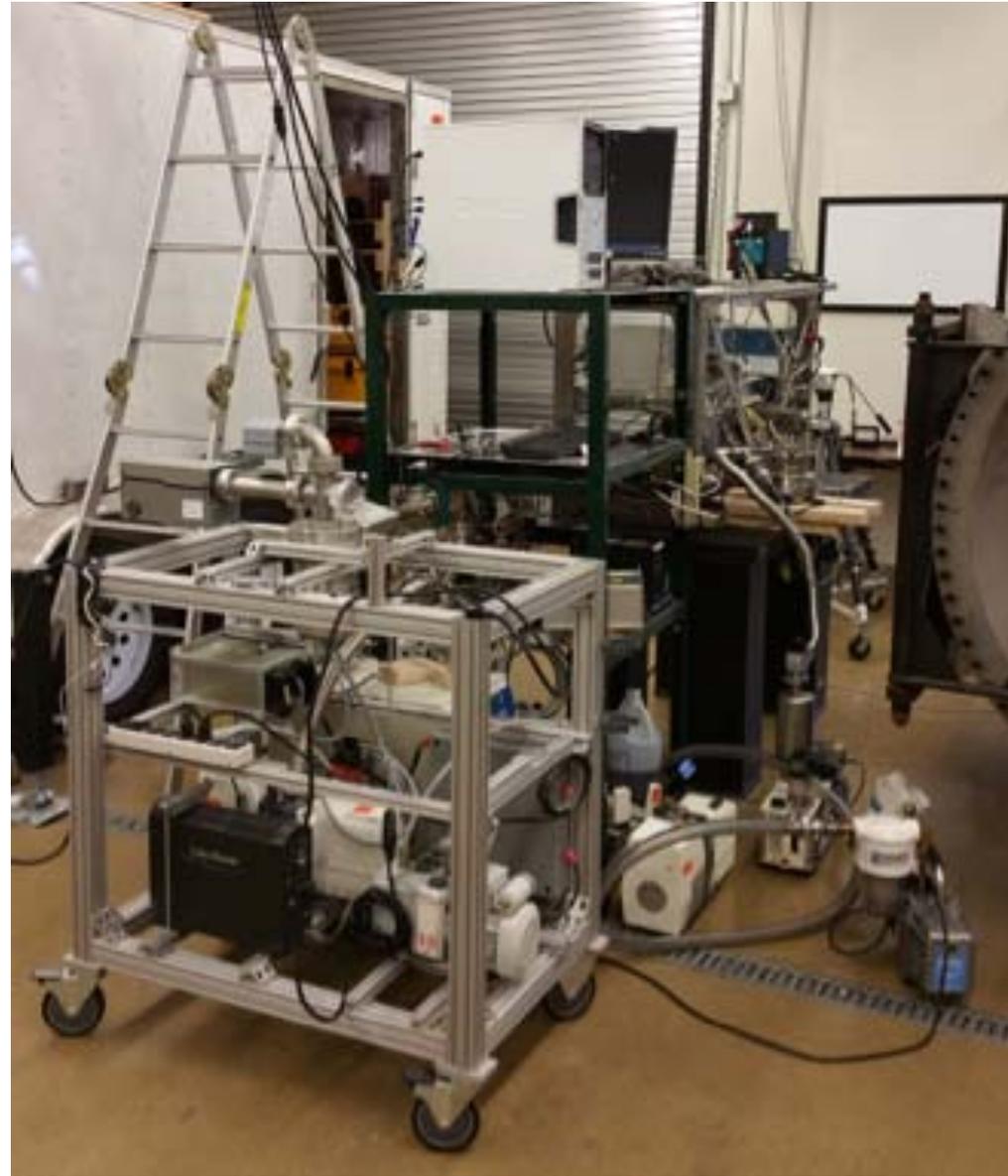


SBIR Sub-Scale Optical Mining Demonstrations



Architect and PI: Sercel, Lab: Dreyer (CSM)

CSM Lab



Experimental Methods

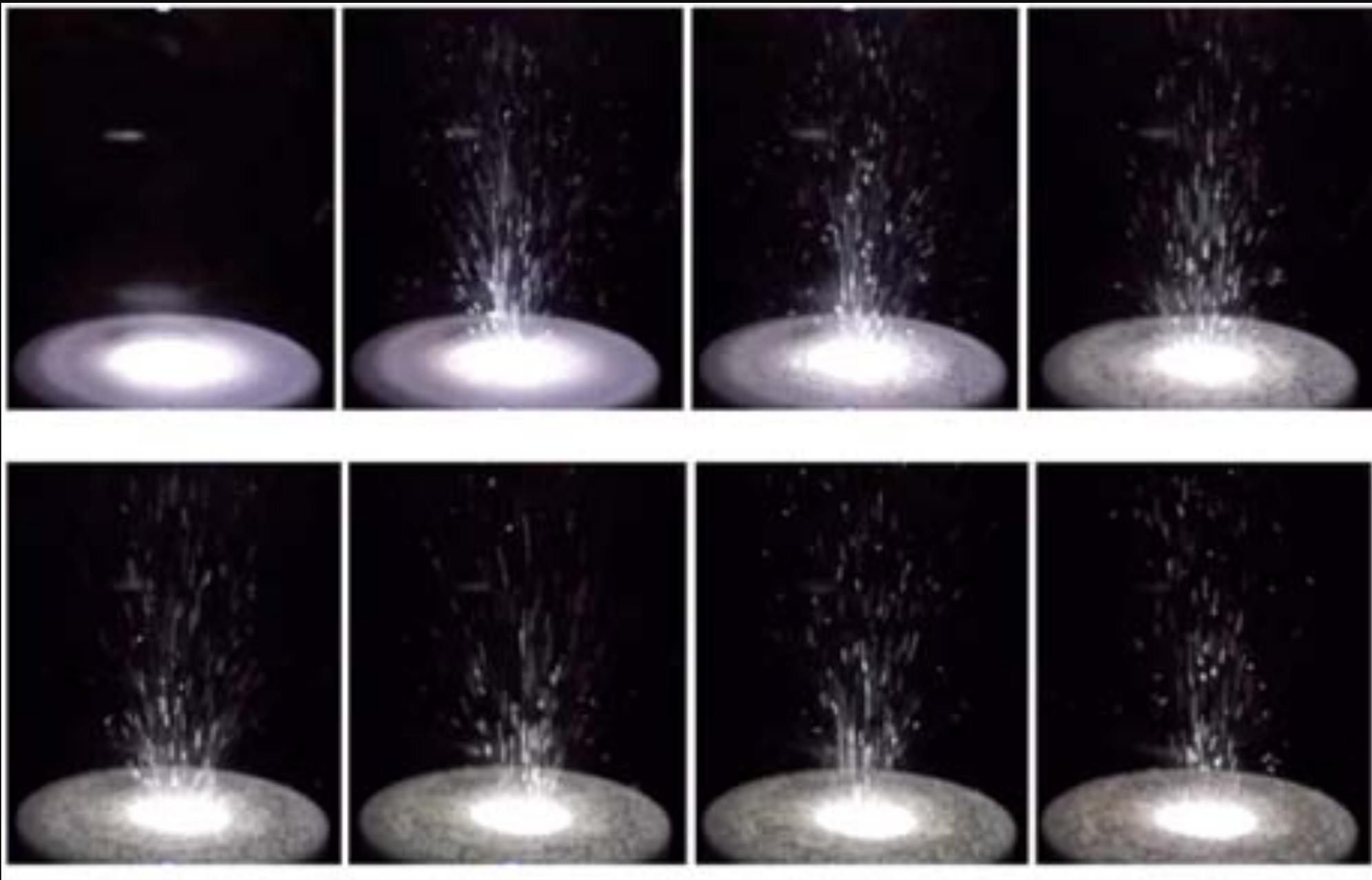
- Xenon Arc Lamp, nominally 150 W
- Focus variable from ~ 10 to 1000 W/cm^2
- Video: 1280 x 720, 240 fps
- Mass Spectrometer
 - Before and After, 1-200 amu
 - 8 mass values every 3 seconds during run
- Chamber pressure recorded at 20Hz
- Sample Measurements
 - Before and After mass
 - Before and After photographs



37 Subscale Optical Mining Tests Have Been Completed

| Test # | Sample Type | Form | Result | Test # | Type | Form | Result |
|--------|--------------|-------------|----------------------|--------|----------------|----------------------|------------------------------------|
| 1 | Serpentine | Block | preparatory | 20 | Tray | None | Control |
| 2 | Serpentine | Block | preparatory | 21 | Lizardite | Thin slice | Floatation |
| 3 | Serpentine | Block | preparatory | 22 | UCF Simulant 2 | Thin slice | Off gassing |
| 4 | Lizardite | Block | Particle spalling | 23 | UCF Simulant 2 | Block | Preparation test |
| 5 | Lizardite | Block | Explosive fracturing | 24 | UCF Simulant 2 | Block | Preparation test |
| 6 | Lizardite | Thin slice | Floatation | 25 | Lizardite | Block | Floatation |
| 7 | Murchison | Thin slice | Floatation | 26 | Lizardite | Block | Preparation test |
| 8 | Serpentine | Thin slice | Control | 27 | UCF Simulant 2 | Powder | Cancelled |
| 9 | Anorthosite | Thin slice | Control | 28 | Lizardite | Block | Floatation |
| 10 | Harzburgite | Thin slice | Control | 29 | Lizardite | Block | Irradiance Testing |
| 11 | Serpentine | Thin slice | Control | 30 | Lizardite | Block | Irradiance Testing |
| 12 | Serpentine | Thin slice | Control | 31 | Lizardite | Block | Particle spalling, Floatation |
| 13 | Murchison | Thin slice | Floatation | 32 | UCF Simulant 2 | Block | Spalling |
| 14 | UCF Simulant | Thin pieces | Melting | 33 | UCF Simulant 2 | Block | Spalling |
| 15 | UCF Simulant | Block | Off gassing | 34 | UCF Simulant 2 | Block | Cryotrapping |
| 16 | Jbilet | Block | Off gassing | 35 | UCF Simulant 2 | Block | Cryotrapping |
| 17 | Lizardite | Thin slice | Floatation | 36 | Murchison | Block | Cryotrapping, Particle spalling |
| 19 | Ceramic Base | none | Control | 37 | Lizardite | Asteroid Regolith | Spalling/Floatation plume |

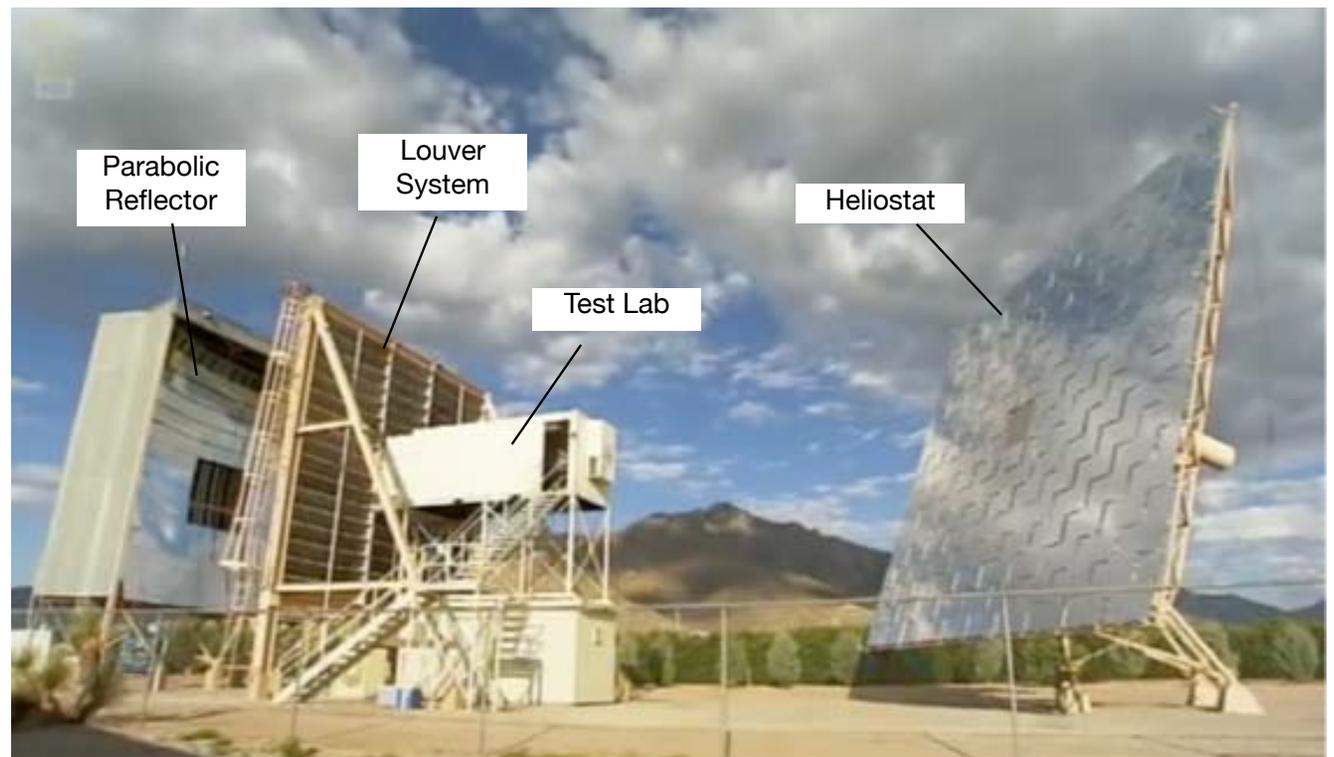
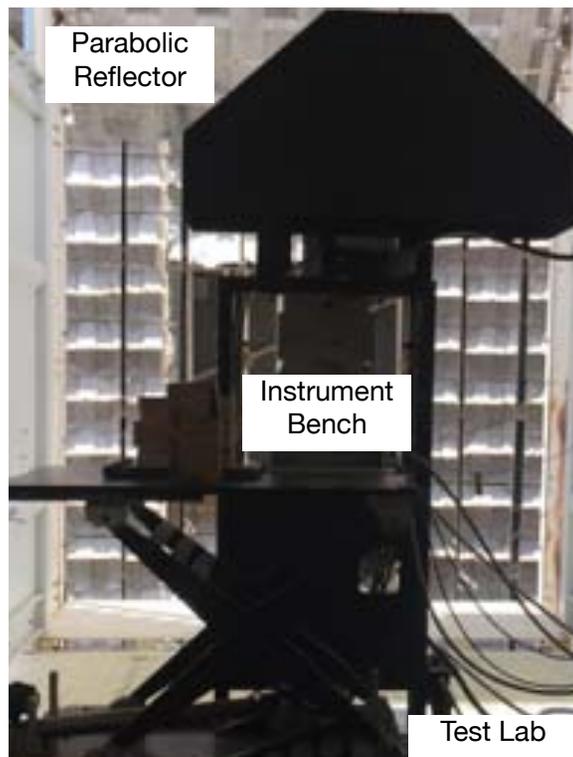








2015 Full Scale Demonstration



Aspects funded by SBIR, NIAC and Private Sponsors

Two Assembly Configurations Shown

14 Inch Fused Silica

Cryotrap

Samples

Vacuum Pump Assembly

Internal Fused Silica Window Protector

Internal Sample Holder Showing 8 inch and 4 inch Diameter Samples



Full Scale Optical Mining Demonstrated at White Sands



The PI Holding A High Fidelity Simulant After It Was Spalled In Vacuum. Spall products can be seen in the vacuum chamber falling into the collection



Cryotrapped volatiles can be seen after the removal of the cryotrap from the vacuum system after a test run using low fidelity gypsum based simulant.

Successful Optical Mining Demonstration on University of Central Florida Asteroid Simulant



Image Before Test:
1.32Kg



Image After Test
1.19Kg with Spall



After Removal From
Vacuum Chamber



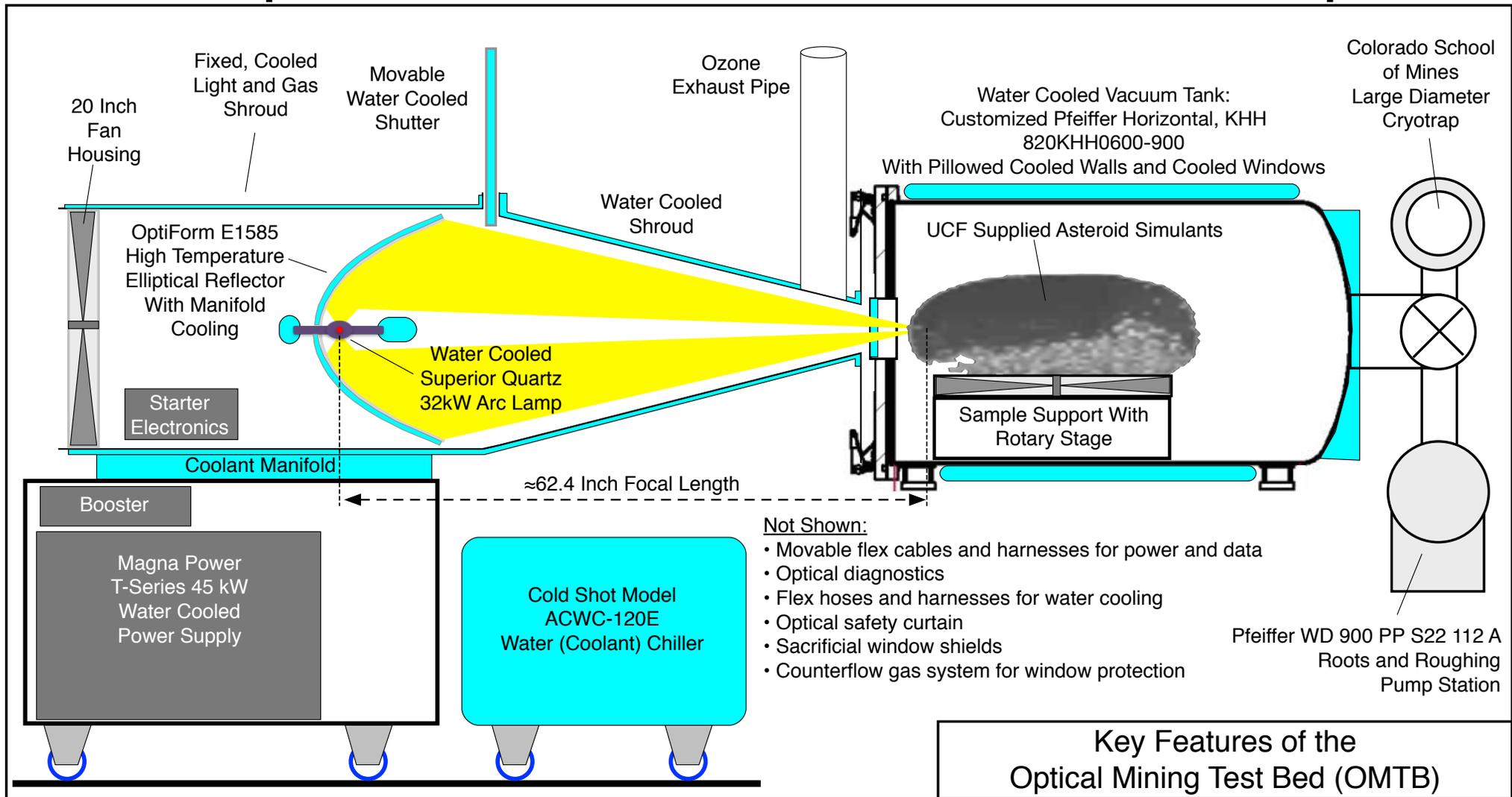
Image After Test: 1.0Kg



Spall Product 0.22kg

130 Grams Of Volatile
Mass Lost Out Of 220
Grams Of Spall
Production (Or 350
Grams Of Source
Material). Suggests 37%
Volatile Yield By Weight

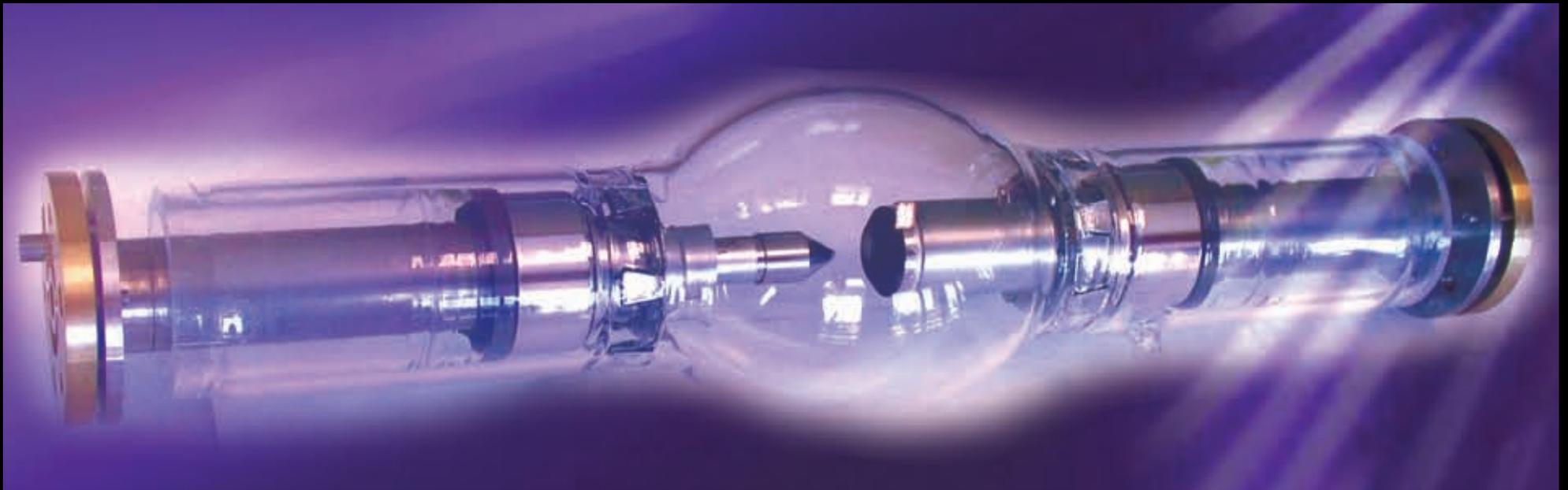
Solar Thermal ISRU and Propulsion TestBed Concept



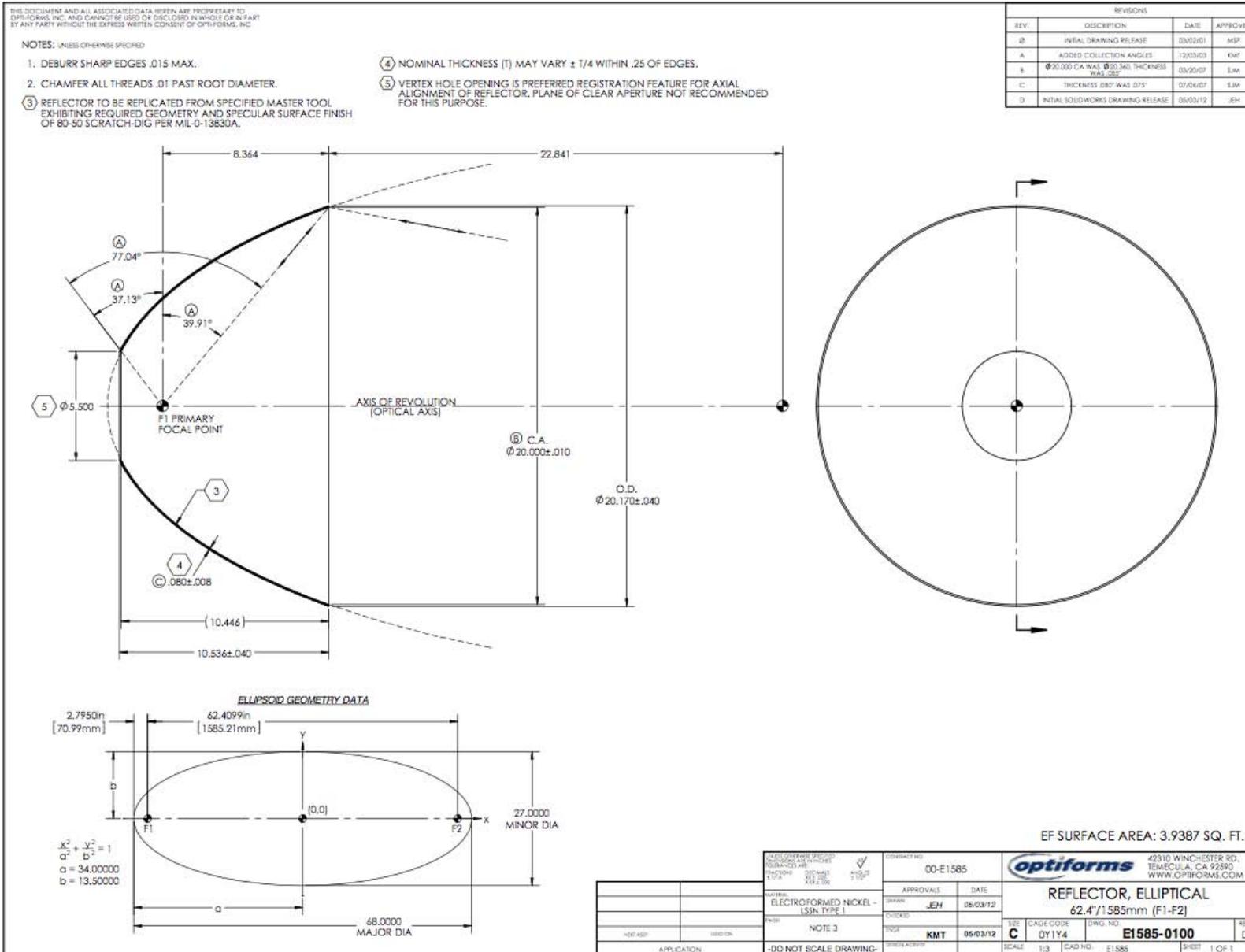
Key Features of the Optical Mining Test Bed (OMTB)

The World's Largest Lightbulb

The Superior Quartz Sx32000D High Pressure Short Arc Xenon Arc Lamp

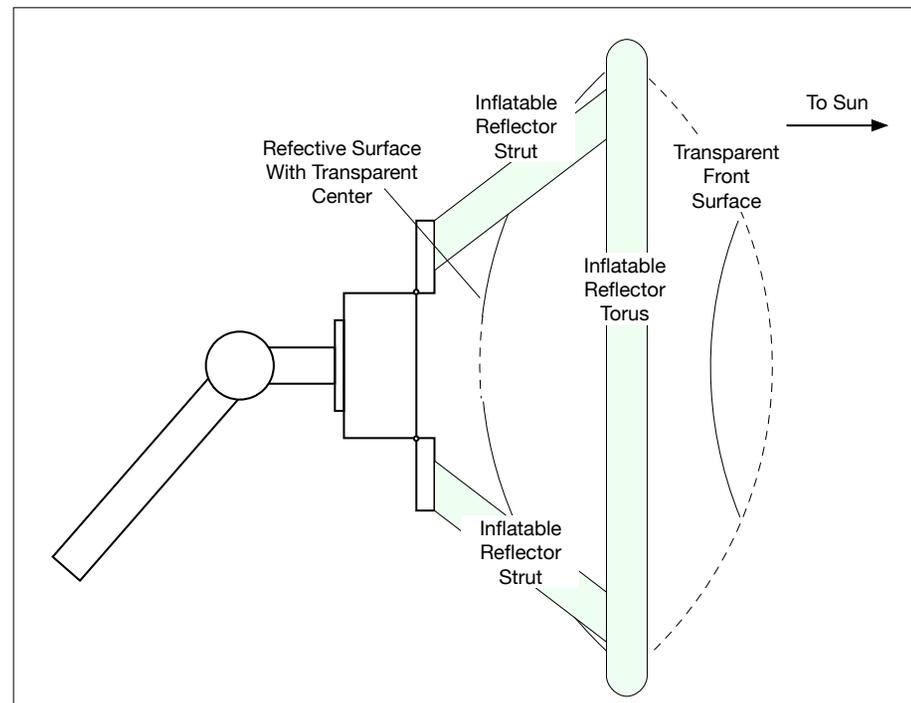
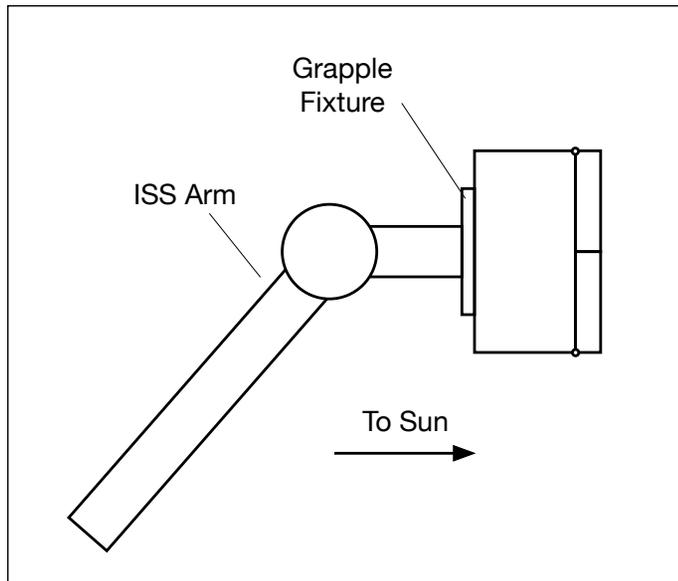
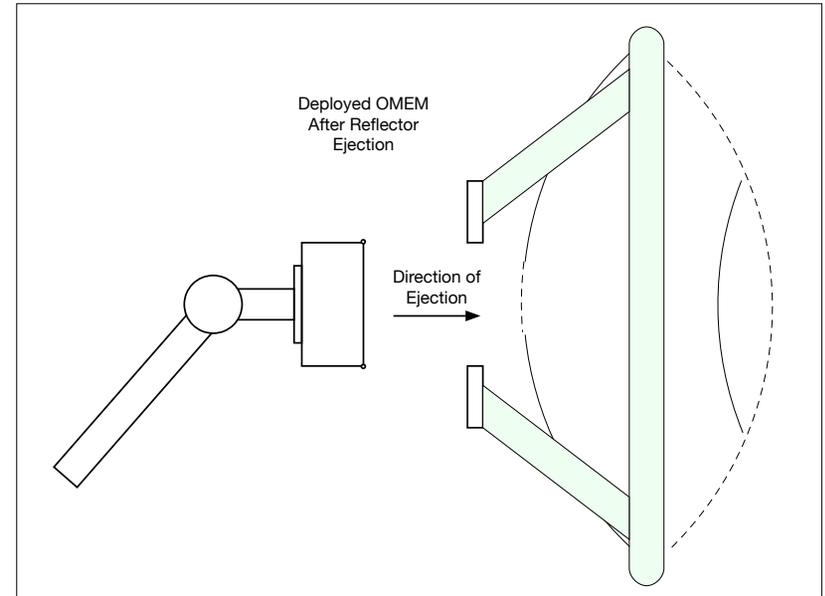
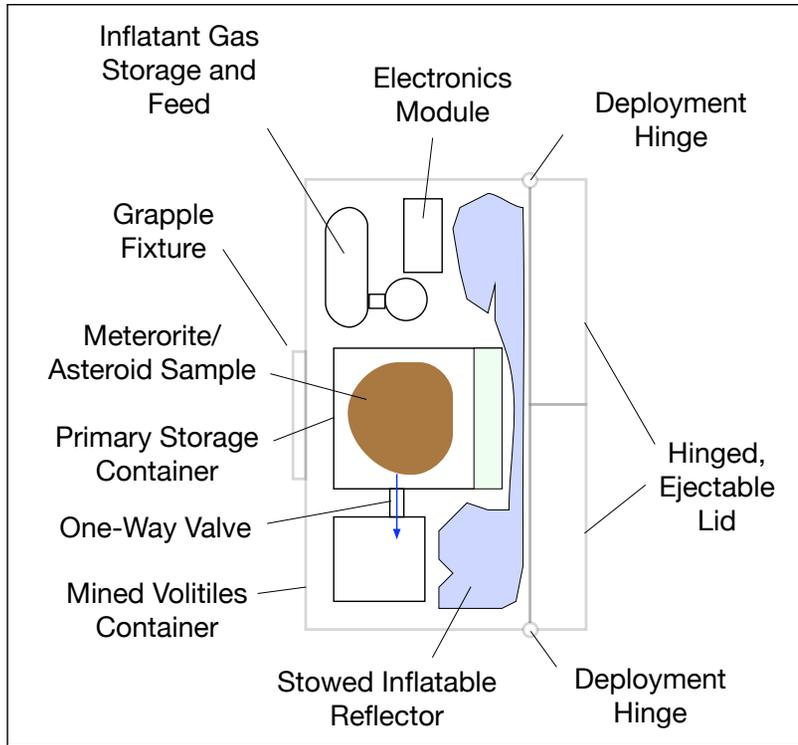


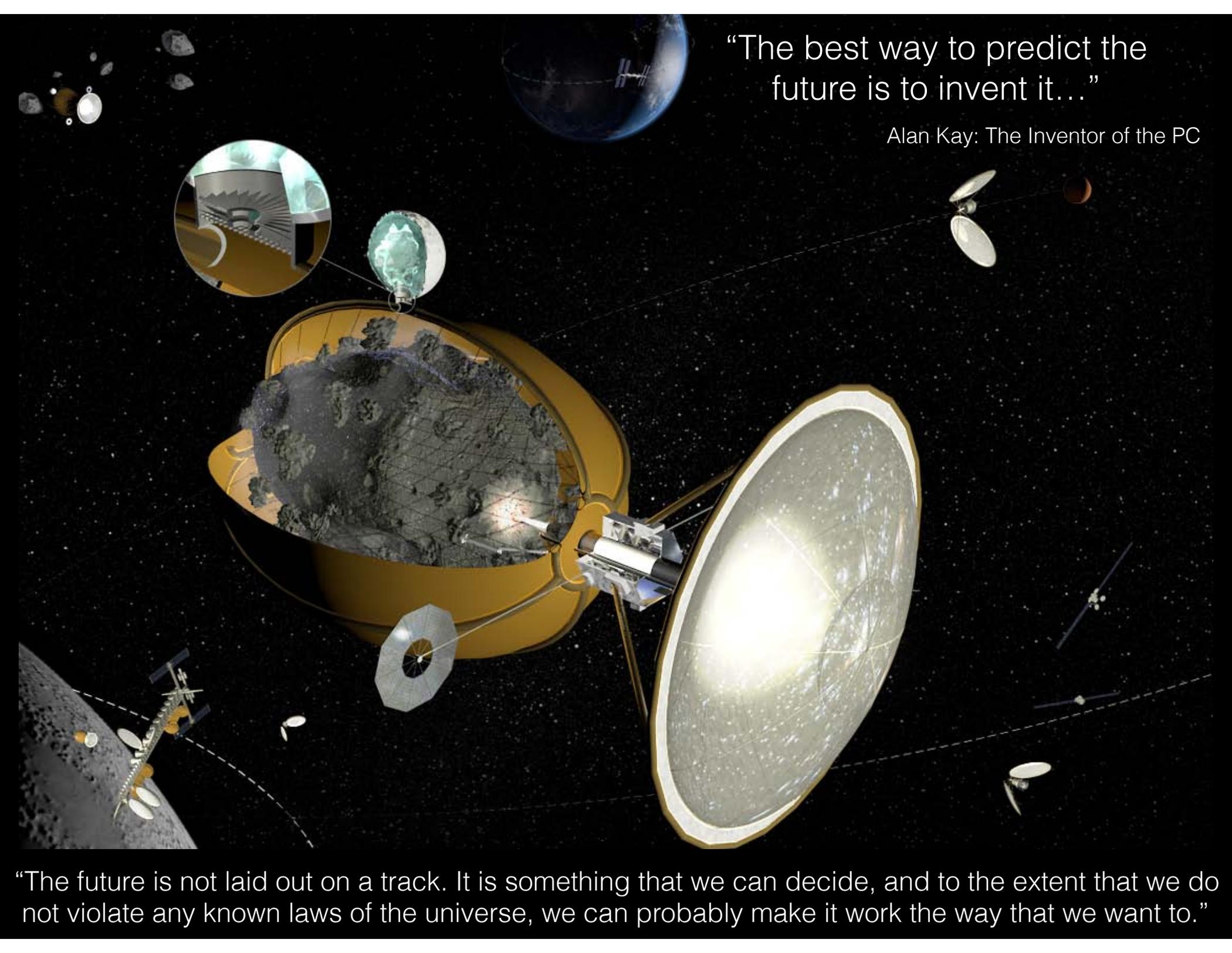
Elliptical Reflector



Several other reflectors available

ISS Flight Demonstration #1





“The best way to predict the future is to invent it...”

Alan Kay: The Inventor of the PC

“The future is not laid out on a track. It is something that we can decide, and to the extent that we do not violate any known laws of the universe, we can probably make it work the way that we want to.”